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8 **Combining seismic retrofit with energy refurbishment for the**
9 **sustainable renovation of RC buildings: a proof of concept**

10 By

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13

14 In this paper, an integrated approach targeting sustainability, safety, and resilience is envisioned
15 for the renovation of the post-World War II RC buildings clustered in urban outskirts. The
16 solution stems as an enhancement of the widespread camouflage practice, which targets energy
17 efficiency and architectural restyling by complementing the building with a technological
18 double skin, self-supported on an independent exoskeleton. Based on this integrated approach,
19 the exoskeleton can be further engineered to also enable structural safety and resilience. Life
20 cycle thinking is addressed to re-conceive traditional structural design approaches, guaranteeing
21 safety, while minimizing costs and environmental impacts over the building life cycle. Accurate
22 selection of materials and dry technologies enables adaptability, reparability and maintenance,
23 and total recyclability/reuse at end-of-life. The intervention is carried out from outside, avoiding
24 relocation of the inhabitants and possible building downtime. The paper introduces a possible
25 framework for engineers, technologists, and architects to design new holistic renovation
26 interventions, for which innovative solution sets are required. Possible structural techniques to
27 be coupled with energy refurbishment are proposed. As a proof of concept, the envisaged
28 holistic renovation strategy is applied to a reference building, and benefits entailed in combining
29 structural safety measures within an integrated intervention are commented.

30 **Keywords:** Sustainable building renovation, seismic and energy refurbishment, modern RC
31 buildings, engineered exoskeletons, life cycle thinking, building retrofit from outside,
32 enhancement of camouflage practice

1 **1. Introduction**

2 The growing attention to sustainability has increased the awareness of the relevant
3 environmental impact of the existing building stock, which is liable for 36% of the total
4 energy consumption and CO₂ emissions throughout its life cycle, for about 50% of the
5 raw materials depletion, and for 35% of the total waste generated in Europe (Marini et
6 al., 2014). The need of renovation is therefore acknowledged as a priority to foster an
7 effective transition toward a low carbon and eco-efficient society and to reach the
8 European targets in terms of greenhouse gas (GHG) emissions.

9 In recent years, significant incentives have been granted for the improvement of
10 energy efficiency, encouraging the upgrade of the envelopes and the use of renewable
11 energy sources and eco-friendly materials. However, it is quite rarely considered that
12 half of the existing building stock has exhausted its current nominal structural service
13 life (50 years), often exhibits substantial structural problems and material decay.
14 Furthermore, these buildings may be inherently vulnerable to seismic actions, given that
15 rarely the design accounted for seismic actions and appropriate anti-seismic detailing at
16 the time of construction. Sole energy upgrade may therefore leave these building
17 dangerously unsafe.

18 High vulnerability of European constructions is particularly critical given that
19 the updated seismic zonation has increased and extended the hazard level over the
20 whole continent, making the seismic risk mitigation a priority to thrive resilience of
21 European communities. The relevance of such vulnerability has been repeatedly proven
22 by past earthquakes, resulting in substantial losses and casualties, which are unbearable
23 from a social, economic, and environmental point of view. Reconstruction costs provide
24 further evidence of the significance of the problem: for instance, Italy has been
25 spending 3600 M€ per year for post-earthquake reconstruction since the Belice

1 earthquake in 1968, excluding the 2016 earthquakes in Central Italy. Finally, a recent
2 study has emphasized the relevance of the seismic vulnerability of buildings also under
3 an environmental point of view, showing the impact associated to the seismic risk in
4 terms of emissions related to the possible need of major repairs and reconstruction after
5 an earthquake (Belleri & Marini, 2016). Impacts were shown to be even more critical
6 when extended at district level, where the seismic risk affecting entire districts may
7 impair the effectiveness of extensive energy saving measures.

8 Given these premises, the absolute need arises to broaden the concept of
9 sustainability, commonly related to the sole environmental issues, to also include
10 structural safety and resilience. In fact, question arises whether sustainability be really
11 pursuit if energy saving measures are lost after an earthquake and, most importantly, if
12 preservation of human life is not guaranteed.

13 In this paper, an extended concept of building renovation is introduced targeting
14 environmental, social, and economic sustainability by combining structural safety
15 measures in the integrated renovation process. In particular, such an approach can be
16 described as holistic, contemporarily solving all building deficiencies (related to
17 structure, energy efficiency, living discomfort) within a unique refurbishment solution;
18 it is carried out from the outside, therefore avoiding building downtime and inhabitant
19 relocation; and it targets eco-efficiency by reducing the environmental impact of the
20 renovation system from the construction to the end-of-use.

21 Although this concept could be extended to the whole obsolete building stock,
22 this paper focuses on the post-World War II reinforced concrete (RC) structures,
23 representing about 50% of the European building stock (Marini et al. 2014). These
24 constructions, often clustered in degraded urban suburbs, are typically multi-storey
25 frame structures well separated from the neighbouring buildings, with poor and

1 anonymous architectural features, characterized by extremely high operating energy and
2 living discomfort, and with high seismic-vulnerability.

3 The paper, while introducing a new approach for the integrated renovation of
4 existing buildings, emphasizes the importance of stimulating discussions among peer,
5 within and across the topics, and of creating teams with different skills and expertise
6 such as energy technologists, structural engineers, and architects. The awareness of the
7 structural obsolescence is an important aspect that must be considered as a driving
8 component in the conceptual design of the holistic building renovation. The paper
9 describes the concept of this new renovation approach and its benefits, particularly
10 referring to the structural aspects and provides an overview of the possible structural
11 techniques that may be coupled to the energy refurbishment to increase the seismic
12 resilience of existing buildings. Each solution is described under a conceptual – and not
13 technological – point of view in order to emphasize both the potentialities and the
14 challenges of the holistic approach. Finally, the concept is applied to a reference
15 building, for which a possible holistic retrofit intervention is preliminary conceived.
16 Improvement of the energy and seismic behaviour of the building is briefly assessed and
17 commented.

18 **2. *Renovation practices: from traditional uncoupled interventions toward a*** 19 ***more inclusive, holistic approach***

20 European post-WWII RC structures were mainly built to quickly meet the pressing
21 housing demand of those times, often in the absence of any planning and lacking the
22 main seismic regulations. Under a structural point of view, they are characterized by
23 one-way RC frames, with poor structural details and masonry infills. Floors are usually
24 made by one-way composite RC-masonry ribbed slabs, often lacking a RC overlay, and

1 “pilotis” or ribbon windows are often present at the ground floor. All these features
2 contribute to the high seismic vulnerability of these constructions, often bound to the
3 onset of soft-story mechanisms or brittle failure of squat columns triggered by strong
4 earthquakes. Seismic vulnerability is also affected by the frame-to-masonry infill
5 interaction. Buildings having regular infills distribution and located in low seismicity
6 zones may benefit from the presence of infills, which provide the seismic resistance by
7 enforcing a confined masonry behaviour; whereas frame-infill interaction is often
8 negative in highly seismic prone areas, when the infill presence entails a substantially
9 high structural stiffness, with larger inertia forces applied to the structure that in turn
10 may result in the collapse of the infill and in the early collapse of the frame (Dolsek &
11 Fajfar 2008, Hak et al. 2012, Manfredi et al. 2012).

12 Regardless of the substantial deficiencies of post WWII buildings, demolition
13 and reconstruction may only be occasionally actualized, but could not be extensively
14 practiced because excessively impacting in terms of both raw material depletion and
15 hazardous waste production (Eurostat 2013).

16 In Europe, renovation of existing RC buildings is typically approached by
17 solving episodic and contingent problems exhibited by single buildings, either referring
18 to specific energy, architectural, or structural deficiencies. They are often carried out in
19 emergency situations, following a “non-integrated” approach, and disregarding both
20 urban scale and context. Typical examples of the results of such a not-combined
21 approach are shown in Figure 1. This non-integrated approach has failed for many
22 reasons, as for instance: uncoupled interventions can be significantly more expensive
23 than an integrated solution, and sole energy upgrade of vulnerable existing buildings
24 may not guarantee long term protection of the human life and of the investment.

1 Focusing on structural retrofit, traditional approaches can be distinguished into
2 “local” and “global”. The “local approach” consists in retrofitting frame joints and
3 members, through jacketing with high performance materials (Martinola et al. 2007,
4 Beschi et al. 2015) or FRP wrappings (Antonopoulos & Triantafillou 2003, Di
5 Ludovico et al. 2008). The intervention is usually quite expensive as it requires
6 substantial demolition of the finishing, temporary relocation of the inhabitants and
7 downtime of the building; such intervention is ineffective in the case of one-way frames
8 or shallow beams, and its effectiveness may be jeopardized by operational difficulties
9 during installation. The “global approach” consists in complementing the frame with a
10 brand new seismic resisting system, by either adding shear walls, by strengthening the
11 existing frame with bracings, or by jacketing selected infilled bays or RC walls not
12 designed for seismic actions (Marini & Meda 2009). Despite being very effective from
13 a structural point of view, such an approach may raise architectural and formal
14 compatibility issues.

15 As regards the energy upgrading of buildings, one of the main refurbishment
16 strategies involves the upgrade of the building envelope system. Traditional systems,
17 which are usually carried out from outside, consist in the improvement of the thermal
18 insulation of building facades and roof, the correction of thermal bridges, and the
19 creation of solar greenhouses and double skins (Angi 2016, Marini et al. 2014).



20

a)

b)



1
2 Figure 1. Non-integrated approach: a) post-earthquake scenario of energy saving measures carried out
3 disregarding structural vulnerabilities (retrieved from: ADNKronos); b) structural retrofit carried out
4 disregarding architectural context (www.studiomapi.it). Example of partially integrated approaches: c')
5 and c'') ante and post camouflage intervention of Tour Bois-Le-Prêtre, Paris by Druot, Lacaton &
6 Vassal, 2012; d) detail of the self-supporting exoskeleton, independent of the existing structure (Angi
7 2016).

8
9 Few pioneering projects have been carried out in Europe to tackle the building
10 stock renovation in an integrated way. Distinguished examples were carried out in
11 France, Germany, Netherlands, Denmark, UK coupling energy upgrading, architectural
12 restyling, and urban regeneration with either “camouflage interventions” (or double
13 skin, Fig. 1c) or through “remodelage”. Such interventions usually consist in re-
14 designing the building total volume through selected demolition and expansion works,
15 often introducing a self-supported exoskeleton, separated from the existing structure
16 (Masbouni 2005, Fig. 1d). Noteworthy, in none of these European cases structural
17 issues were ever considered, except for the energy-seismic retrofit carried out in Japan
18 by Takeuchi et al (2009), but for quite different environmental conditions. The
19 feasibility of engineering the classical curtain walls to also sustain seismic actions is
20 shown in Passoni (2016).

21
22 Starting from the important inheritance of the camouflage interventions, the
23 scientific community is now offered the opportunity to further engineer the retrofit
24 solutions in order to combine structural safety and resilience upgrade measures within

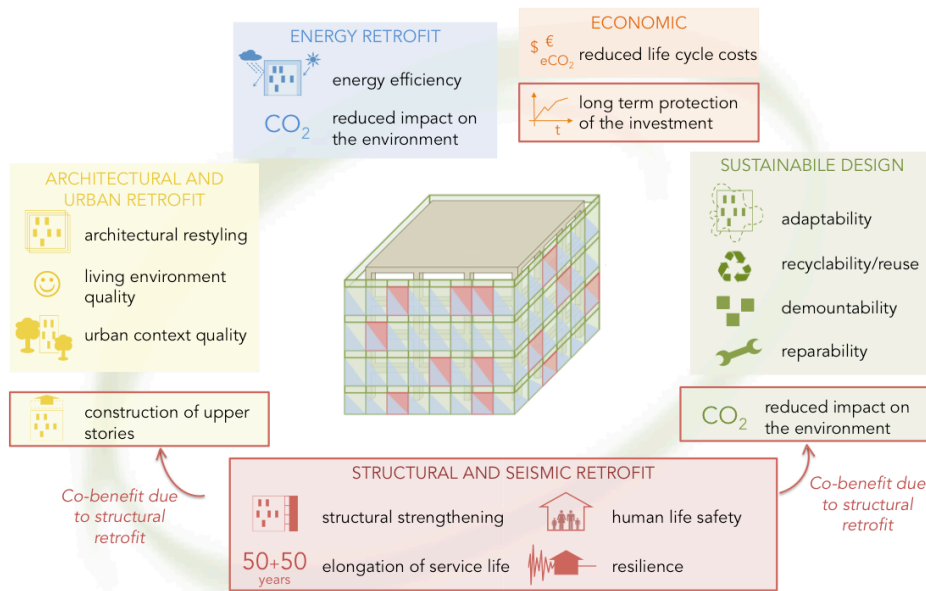
1 an effective and integrated renovation process. Such holistic approach may foster new
2 research topics, focusing on innovative renovation processes and new solution sets need
3 to be designed and tested.

4 **3. *A concept for a holistic renovation approach targeting sustainability and*** 5 ***resilience***

6 In this paper, a **holistic** approach is envisioned for the renovation of post-WWII RC
7 buildings fostering resilience, safety, and sustainability. This renovation approach
8 targets the integrated solution of all building deficiencies and needs through a global
9 intervention (Montuori et al. 2009, Angi 2016), and it stems as an enhancement of the
10 camouflage interventions, in which the self-supporting exoskeleton is further
11 engineered and designed to also enable structural safety and resilience. In the proposed
12 solution the additional exoskeleton is equipped with all structural safety measures
13 systems, besides implementing technological devices enabling the improvement of
14 energy efficiency, architectural, and urban context quality.

15 By integrating structural retrofit in the renovation process, the solution entails
16 important co-benefits (Fig. 2): (a) elongation of the building structural service life,
17 which would be left unchanged by any intervention disregarding structural issues, such
18 as the sole architectural and energy upgrading; (b) improvement of the seismic
19 resilience at district level; (c) minimization of post-earthquake building downtime; (d)
20 reduction of the environmental impact associated to seismic risk over the building life
21 cycle; (e) possible addition of new stories, whose sale revenues might partially cover
22 renovation costs; (f) long term protection of the investment, otherwise jeopardised by
23 possible severe damages caused by either earthquakes or structural decay; (g) reduction
24 of the total cost and payoff of the renovation also related to the improved building
25 resilience; (h) advantage of a single construction site for both architectural, energy and

1 structural renovation, with the added benefit that some of the components may serve
 2 multiple purposes, (i) wise investment of the tangible savings obtained with the energy
 3 efficiency improvement in the structural intervention.

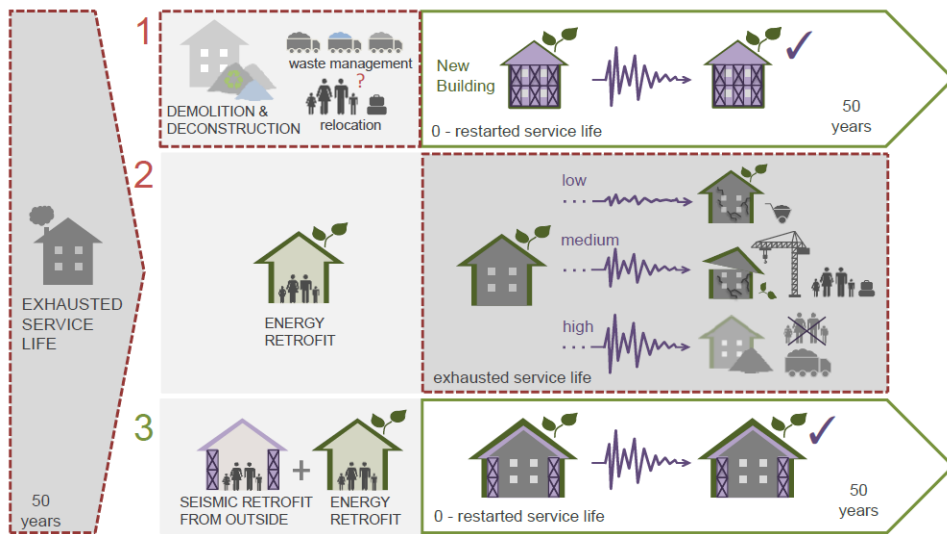


4
 5 Figure 2. Main targets of the proposed holistic renovation strategy, fostering sustainability and resilience.
 6 Co-benefits obtained by integrating structural safety measures within a “traditional” camouflage
 7 intervention (see red boxes)
 8

9 As mentioned, the proposed intervention is mainly envisioned as carried out
 10 **from outside the building**. This is a great challenge under both a social, structural, and
 11 architectural point of view. From a social point of view, the possible continuous usage
 12 of the building may both remove the well acknowledged barrier to the renovation
 13 process and reduce the costs associated to the relocation of the inhabitant and of the
 14 building functions (FEMA 398). As regards the anti-seismic function of the
 15 exoskeleton, operating from outside implies a major effort in the evaluation of the in-
 16 plane capacity of the existing floors, in the definition of possible innovative intrados,
 17 dry and lightweight diaphragms which may be required, as well as in the study of the
 18 connections between the additional structure and the existing building and in the
 19 possible strengthening or weakening of stiff elements such as staircase walls and infills

1 is not trivial. Under an architectural point of view, depending on urban planning
 2 restrictions the exoskeleton may either adhere to or may be an enlargement of the
 3 existing building, thereby allowing the construction of additional living spaces,
 4 balconies, and new stories. This way the intervention fosters urban densification, and
 5 rises against urban sprawl and the following loss of open land as recommended by the
 6 European Roadmaps. Interestingly, when replicated at district level, the proposed
 7 solution foster the urban regeneration of the city outskirts, which become more pleasant
 8 to live in, more sustainable, resilient, and structurally safe.

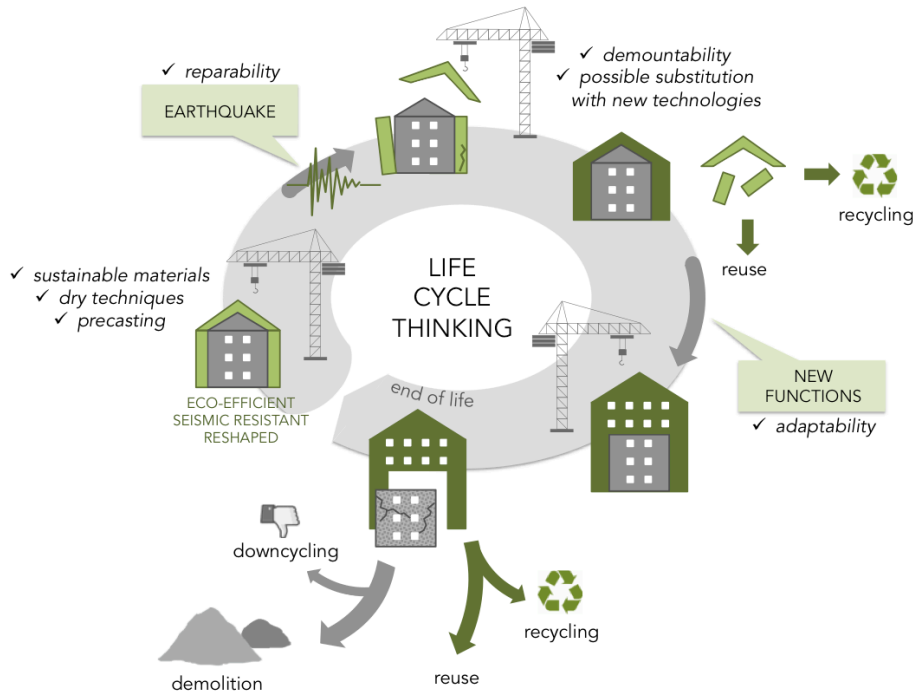
9 Regarding the **eco-efficiency** of the intervention, unless demolition is
 10 mandatory, the solution is a sustainable alternative to the demolition and reconstruction
 11 practice; careful attention is paid since the design stage to minimize the use of raw
 12 materials and to reduce waste production (Fig. 3).



13
 14 Figure 3. Major benefits and limitations of: 1) demolition and reconstruction, 2) energy measures only, 3)
 15 integrated renovation (adapted from Belleri & Marini, 2016).
 16

17 In order to boost the eco-efficiency of the proposed integrated renovation
 18 practice, the common design approaches must be re-conceived. The concept of Life
 19 Cycle Thinking, usually applied to foster the sole environmental sustainability, is here
 20 applied also for safety and resilience, contemporarily targeting maximization of the

1 performances and minimization of environmental impacts and costs throughout the
 2 building life cycle (Fig. 4). To this end, the effective involvement of different
 3 professionals should be envisioned to define the multidisciplinary targets of the
 4 intervention from the early stages of the design process.



5
 6 Figure 4. Life Cycle design for Sustainability and Resilience targets

7
 8 Focusing on structural design within a Life Cycle Design approach, besides
 9 ensuring safety at serviceability and at ultimate limit states, mindful selection of
 10 materials and technologies becomes critical in ensuring effective minimization of
 11 environmental impact and cost over the life cycle. Materials and solution sets enabling
 12 easy maintenance, reparability after a seismic event, substitution and adaptability to
 13 possible future needs, should be preferred. Complete demountability, selective
 14 dismantling, and total recycling or reuse of components at the end of life becomes
 15 essential to increase sustainability, possibly targeting minimum cost, nearly-zero
 16 energy, and nearly-zero waste constructions.

1 **4. *An overview of possible structural solutions and their feasibility***

2 Under a structural point of view, carrying out a seismic upgrading intervention
3 completely from outside and integrating the structural elements within an energy and
4 architectural façade, also respecting urban planning restrictions, requires a remarkable
5 design effort. Traditional anti-seismic interventions must be completely re-thought or
6 adapted to fulfil the new requirements, and new, ad-hoc solutions should be studied. In
7 addition, only environmental-friendly materials and demountable dry techniques should
8 be adopted to comply with the sustainability requirements.

9 In the following, an overview of some structural solutions that may be addressed
10 in the design of the multi-purpose exoskeleton upgrading seismic resistance of buildings
11 and energy efficiency are briefly outlined. This is intended as a tool and inspiration for
12 structural engineers, energy technologists, and architects to envision new possible
13 integrated renovation techniques. Obviously, this brief explanation does not exhaust the
14 subject. The details of each solution need further development with the contribution of
15 each professional, and each technology should be ad-hoc designed and adapted to the
16 considered buildings.

17 Regarding the structural layout, the anti-seismic function of the engineered
18 exoskeleton may be attained in two main ways (Fig.5): (i) by introducing shear walls or
19 braced frames or (ii) by exploiting the whole external new envelope shell or box-
20 structural behaviour.

21 In the shear wall solution, strength and stiffness, as well as seismic actions, are
22 lumped into a few elements. Such elements must be encased in the exoskeleton, which
23 in turn may become quite massive and resistant, and require new foundations (Fig. 5a).
24 Both traditional steel braced frames or RC walls (Riva et al. 2010) and innovative
25 rocking or hinged walls (Qu et al. 2012, Belleri et al. 2014, Gioiella et al. 2017) could

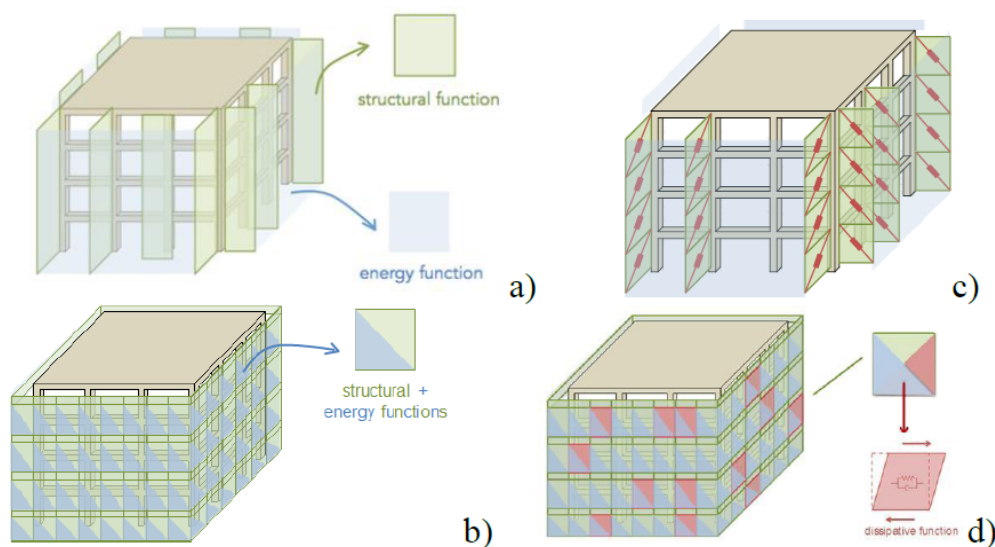
1 be adopted. With this solution, energy efficiency upgrading is guaranteed by the
2 finishing curtain walls or by the envelope attached to the exoskeleton. In this case, the
3 two structure-energy systems work in parallel.

4 When the stiffness required to the additional structural system is too high to be
5 obtained with walls of regular dimensions, shell solutions may be adopted. In the shell
6 solution, the new façades are exploited to enforce a box-structural behaviour (Giuriani
7 & Marini 2008, Giuriani et al. 2015), resulting in a substantial reduction of the size of
8 each structural component and in a reduced foundation overload (Fig.5b). Given the
9 lowered stress level, the energy efficiency upgrade and structural safety could be
10 achieved through a dual-use of the same elements: for instance, the thermo-insulating
11 envelope could be used also as an in-plane seismic resisting structure. When located in
12 close proximity to the building, the new envelope becomes a structural-thermal coating.
13 Within this category, diagrids (Labò et al. 2016; Labò et al. 2017), gridshells, and
14 traditional curtain walls (Passoni 2016) can be re-engineered to behave like shell
15 structures.

16 Both shell and shear walls must be conceived as fully demountable and
17 conveniently supplemented with other components in order to guarantee sustainability.
18 Dry solutions, standardised connections, as well as eco-compatible materials and
19 recyclable devices should then be used.

20 When necessary, both shear walls and shell can be designed as dissipative
21 elements. Shear walls can be conceived as either dissipative bracing systems (Fig.5c,
22 Metelli 2013, Christopoulos & Filiatrault 2006), or hinged wall systems (Wada et al.
23 2009, Gioiella et al.2017), or connected to the existing RC frame through dissipative
24 links (Xu et al. 1999, Trombetti & Silvestri 2007). The latter solution enables lumping
25 damage into few sacrificial elements, protecting the main structure and the energy

1 upgrade system. Sacrificial elements can be replaced after an earthquake, thereby
 2 lowering repair costs and shortening building downtime (Pampanin 2012). Among the
 3 more innovative and integrated solutions, dissipative shell structures could be
 4 considered (Fig.5d), where sub-components can be further engineered to dissipate
 5 energy either within the panels (Passoni 2016, Agha Beigi et al. 2014), or along the
 6 interfaces of adjoining elements (Prete et al. 2017), or along the interface of the new
 7 shell with its foundation (Labò et al. 2016; Labò et al. 2017). Regardless of the adopted
 8 solution, lumping the damage into replaceable elements triggers another challenge for
 9 the integrated intervention, given that the energy system must also be designed to
 10 accommodate possible localized displacements and to enable inspection, maintenance,
 11 and substitution of structural components.

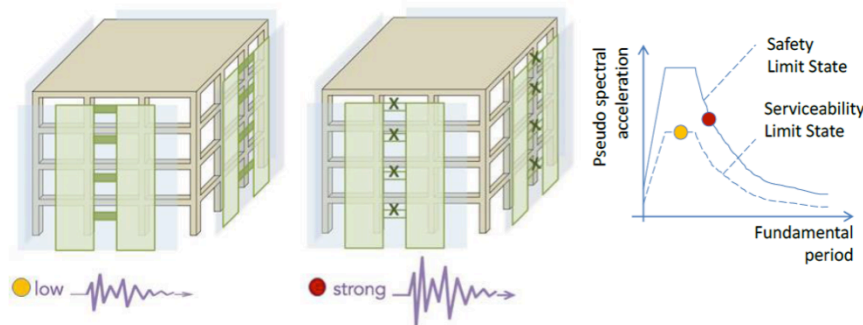


12

13 Figure 5. Retrofit solutions: a) non-dissipative or c) dissipative shear walls embedded in the external
 14 exoskeleton; b) non-dissipative shell structure with twofold use of the same encasing components, d)
 15 dissipative shell structure.
 16

17 In order to further reduce the dimensions of the structure and to further boost
 18 adaptability and reparability, responsive solutions may also be adopted. Similarly to
 19 responsive façade systems or bio-inspired kinetic structures (Loonen 2015), which
 20 modify their behaviour for varying climatic conditions, both shear wall and shell

1 solutions can be re-conceived to change their properties as a function of the earthquake
 2 intensity (Fig.6). Responsive systems can be designed as to avoid possible damage for
 3 low intensity earthquakes, while for higher seismic actions a change of the static
 4 scheme can be triggered to reduce the structural stiffness. As a result, the fundamental
 5 period can be lengthened, thereby reducing the seismic action on the building while
 6 increasing the displacement demand. Responsive structures can be conceived as either
 7 passive, if equipped with sacrificial elements that break or yield without requiring any
 8 supplied energy, or active, if actuators are implemented.

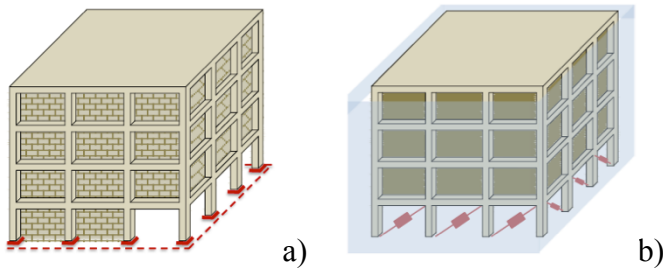


9
 10 Figure 6. Schematic representation of responsive structures: dual-wall solutions with specifically
 11 designed coupled beams.

12
 13 In order to choose among these solutions, some general consideration should be
 14 outlined about the feasibility of the intervention. As a first critical issue, the retrofit
 15 design mainly depends on the characteristics of the existing building, especially on its
 16 initial stiffness and possible structural irregularities. Usually, infills and stairwells make
 17 post WWII buildings particularly stiff, with a reduced displacement capacity. In this
 18 case, dissipative solutions may be often unviable since the collapse of the building may
 19 occur for very low displacements. For the same reason, in high-seismicity areas,
 20 resorting to non-dissipative retrofits might entail strong impacting of the new anti-
 21 seismic structures competing with the existing building stiffness. In these cases,
 22 responsive solutions may be a suitable solution.

1 Alternatively, preliminary interventions aimed at regularizing the structural
2 response and at reducing the initial stiffness of the building can be undertaken, for
3 example by disconnecting or downgrading the infills (Ireland et al. 2006, Mohammadi
4 et al. 2011, Preti et al. 2015, INSYSME project 2016).

5 When extensive preliminary corrective measures are unviable and/or responsive
6 solutions may not be applied, i.e. when there is no room for an exoskeleton, another
7 structural solution may be adopted. The retrofitted building response can be controlled
8 by either pursuing the structure base isolation (Fig. 7a) or by enforcing a base isolation-
9 like behaviour (Fig. 7b, Passoni 2016). The latter case is an innovative method that
10 envisions the downgrade of the stiffer elements at the ground floor only, where local
11 interventions increasing the ductility of the columns and additional dissipative bracings
12 are introduced to counteract the induced soft storey mechanism. An example of
13 dissipative bracing has been studied by Agha Beigi et al. (2014) for buildings presenting
14 a soft storey structural layout.



15
16 Figure 7. Schematic representation of a) base isolation and b) isolation-like intervention.

17
18 Finally, it is worth noting that the feasibility of all the outlined external solutions relies
19 on the floor diaphragm action. Noteworthy, floor in-plane failure is rarely observed in
20 the aftermath of an earthquake, but it may become an issue after the retrofit, especially
21 with non-dissipative solutions, since larger seismic actions might be transferred across
22 the floor as a result of increased stiffness. The need of strengthening existing floors to
23 trigger in-plane diaphragm action may require internal works, thus missing the target to

1 operate from outside the building, and may thereby hinder the whole renovation
2 process.

3 The actual in-plane resistance of existing floors is the topic of an ongoing research. The
4 preliminary numerical and experimental results (Feroldi 2014, Passoni 2016) showed
5 that, in low to medium seismicity zones, the existing composite brick-RC slabs perform
6 like in-plane rigid diaphragms by developing an arch-and-tie system within the
7 thickness of the floor, which collects and transfers the seismic action to the seismic
8 resisting walls. The main failure mechanisms governing the in-plane ultimate response
9 of the beam and block floor systems were analysed, and the strength of the brick-to-RC
10 joist interface was acknowledged as determining the floor capacity.

11 Based on the preliminary results of this research, existing floor strengthening may only
12 be required at the upper levels of buildings located in high seismicity zones. When floor
13 in-plane strengthening is needed, “dry solutions” such as intrados diaphragms made of
14 steel truss work connected to the floor intrados, concealed at the sight with false
15 ceilings, were proposed (Feroldi et al., 2013). As an alternative solution, new
16 diaphragms can be assembled in the floors of the external gallery bridging the new
17 shear walls; this solution minimizes disruptions to the inhabitants and meets the target
18 to operate from the outside. In the latter case, connection of the external diaphragm to
19 the existing frame can be guaranteed through post tensioned tendons and deep
20 anchorages to transfer tensile actions, and studs to transfer shear forces or specific
21 devices to be appositely designed. The same connections can be adopted to fix the
22 existing building to the new seismic resisting walls at the floor level.

1 **5. *Preliminary assessment of the proposed concept: holistic renovation of a***
2 ***reference existing RC building***

3 The proposed holistic retrofit approach is addressed for the possible renovation of a
4 reference building representative of the considered post-WWII RC construction
5 typology. A traditional energy and architectural double skin is proposed, but its
6 structural exoskeleton is here modified to include and conceal steel shear walls. Like
7 traditional camouflage interventions, the solution allows adding new living spaces,
8 increasing the living comfort and the real estate value, and improves the global energy
9 efficiency. At the same time, the renovation also improves the seismic performances of
10 the building.

11 The building, built in 1972, lays in the suburb of Brescia (Northern Italy) and it is part
12 of a larger residential complex of about ten buildings with similar features (Fig.8a,b).



13
14 Figure 8. a) Residential district in Brescia (Northern Italy), where the reference building is located; b)
15 view of the southern façade of the case study building.
16

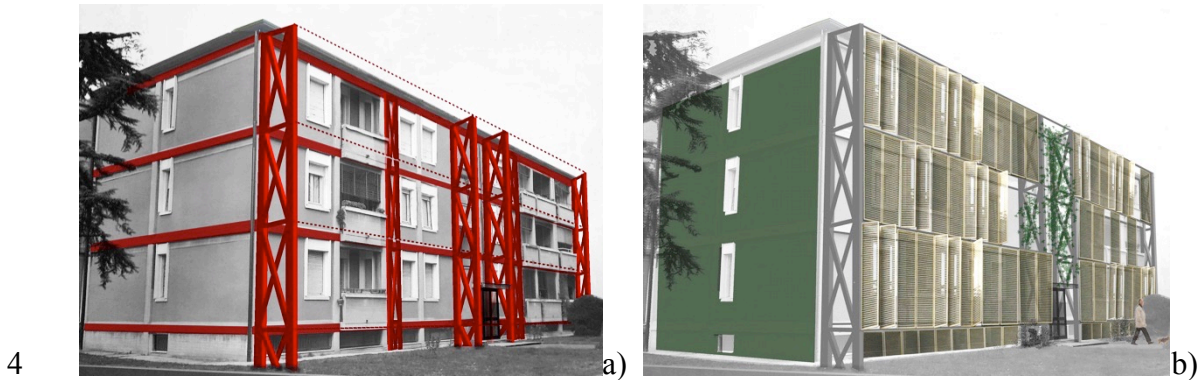
17 The construction has a 25.5m x 10m plan, three floors, and a basement. Its
18 location in the lot and its distances from both the property lines and the neighbouring
19 buildings represent the main urban planning constraints to reckon with when conceiving
20 the new intervention. In this case, according to Italian regulation, the new exoskeleton
21 may be designed as an enlargement of the existing building only on the southern side
22 (Fig.8b), whereas the new multi-purpose exoskeleton and envelope must be in close

1 proximity to the existing façades elsewhere, taking advantage of the sole additional 20
2 cm that can be derogated from the urban planning restriction when implementing
3 energy saving measures.

4 A possible layout of the proposed holistic intervention is shown in Figure 9, in
5 which the new structural system is integrated within the energy and architectural
6 refurbishment. The energy refurbishment is obtained by adding a new glazed façade
7 including solar greenhouses on the south part of the building. The maximum distance of
8 the exoskeleton southern edge from the existing façade, corresponding to the “depth” of
9 the additional living space created by the exoskeleton, is approximately equal to 1.6m
10 (see also Fig. 10). Thermal insulation layers are added on the other sides. Windows are
11 substituted, and a shading system is installed on the new façade to enable better control
12 the solar gain. In order to increase the seismic resistance of the building, a shear wall
13 solution is adopted, in which new walls (both in the transverse and longitudinal
14 directions) are added and enclosed in the “depth” of the exoskeleton of the new
15 southern façade.

16 Among the solutions discussed in the previous sections, the simplest techniques
17 are here intentionally applied both in terms of energy and seismic upgrade. Aim of this
18 example is to show that even two traditional techniques, frequently adopted in non-
19 integrated renovation projects, may be even more effective when synergistically
20 applied, by improving the overall energy, structural and functional performance, while
21 entailing other relevant co-benefits such as those described in Section 3 (including the
22 total cost reduction, the addition of living space, the protection of the investment, etc.)
23 More advanced solution sets and innovative integrated techniques are being studied in
24 an ongoing research.

1 The preliminary design of the structural intervention and of the energy
2 refurbishment is briefly summarized in the following. References to the extensive
3 discussion of the retrofit are provided at each section.



5 Figure 9. (a) View of the external anti-seismic structure which is integrated in the exoskeleton and partly
6 concealed from the sight from the new casing on the Southern façade of the building; (b) example of a
7 possible engineered double skin applied to the reference building; the outer coating is made of adjustable
8 louvers hosting solar greenhouses and filter spaces for improving energy efficiency (the finishing layer is
9 inspired by Sauerbruch & Hutton's architecture.)

10

11 5.1 Seismic refurbishment

12 In the reference building, the gravity load resisting system is provided by three RC
13 frames spanning in the longitudinal direction. On the southern side (Fig.8b), the
14 longitudinal frame is characterized by short columns due to the presence of ribbon
15 glazing in the basement. The frames are connected in the transverse direction through
16 20.5 cm one-way composite brick-RC ribbed floors, with a 25mm un-reinforced
17 concrete overlay. Transverse side frames with two brick leaf infills (12+8 cm) close the
18 building east and west ends.

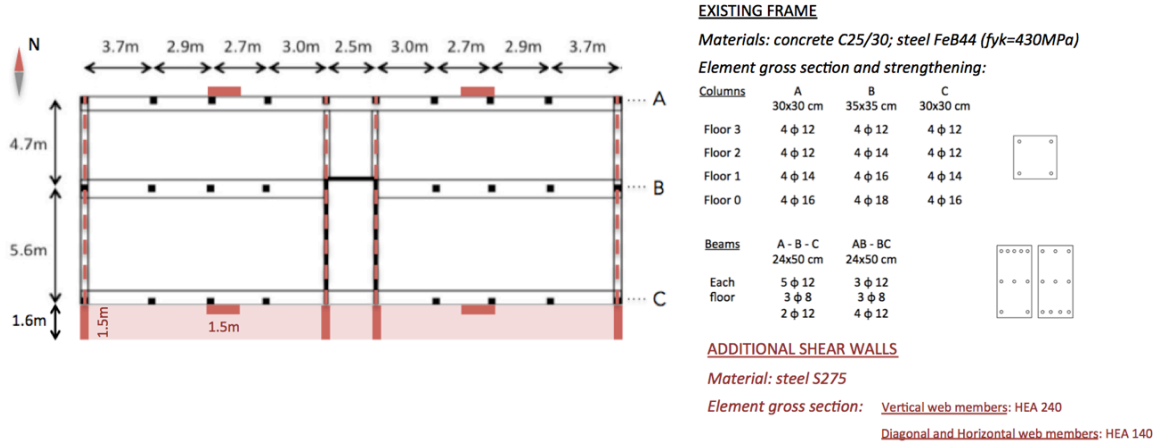
19 As for the structural analysis, the building finite element model is assembled
20 with reference to both original specifications and construction documents. Geometry,
21 materials, and reinforcement details of the structural elements of the existing frames are
22 shown in Fig.10a,b. Columns and beams are modelled with lumped plasticity beam
23 elements with non-linear hysteretic behaviour typical of RC elements; the rotational

1 capacity of the plastic hinges is determined by means of sectional analysis (Fig.10c,
2 NTC, 2008). The infill panels are modelled with equivalent diagonal compression-only
3 struts (Decanini et al.1993, Fig.10d), and the floors are considered as in-plane rigid
4 diaphragms due to their capability of developing an arch-and-tie system within the
5 thickness of the floor (Section 4; Feroldi 2014, Passoni 2016). The columns are
6 considered as fixed at the base, while the influence of the ground deformability at the
7 base of the staircase walls is considered by introducing spring supports – calculated
8 considering an equivalent modulus of subgrade reaction of the soil, $k=0.1\text{N/mm}^3$. The
9 mesh adopted in the analyses is shown in Figure 11a (left).

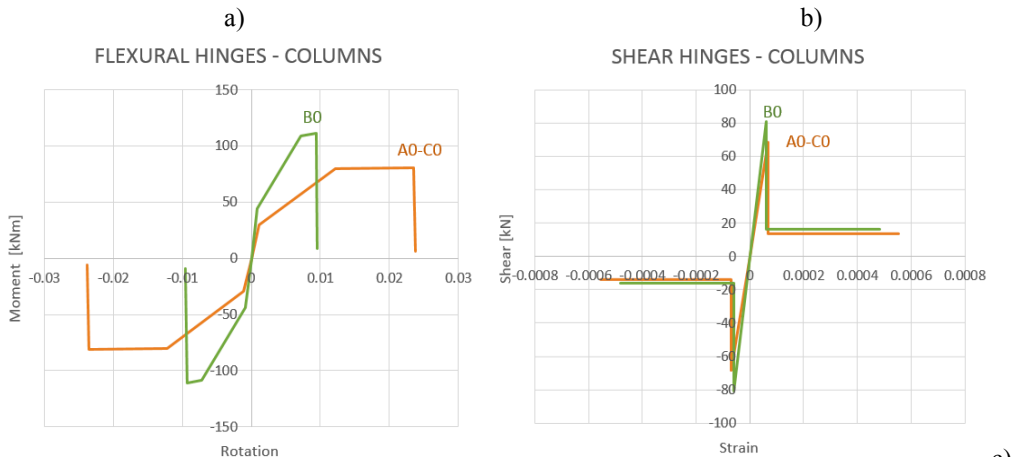
10 3D nonlinear static analyses are carried out using the software MidasGen 2015
11 v.2.1 (MidasGen, 2015) to investigate the structural performances of the existing
12 building. The capacity curves highlight a reduced displacement capacity of the
13 structure, which is mainly associated with the early collapse of the staircase and infill
14 walls in Y direction, with the following onset of a soft story failure mechanism and with
15 the shear failure of the squat columns alongside the basement of the southern façade in
16 both X and Y directions (Fig.11b). After the failure of the squat columns, the building is
17 no longer structurally safe, even for the gravitational loads, and the capacity curve is
18 only conventional (dotted part of the curve in the Y direction in Fig.11b).

19 As for the seismic vulnerability assessment, the seismic displacement demand in
20 both directions was evaluated considering the Response Spectrum at the Life Safety
21 Limit State (LSLS) according to the Italian Building Code (NTC, 2008), for the city of
22 Brescia, site class C, and topography category 1. Figure 11b shows that the
23 displacement demand is not satisfied for the existing building at the LSLS. Figure 11c
24 shows the interstorey drift localization at the ground level at the LSLS, following the
25 onset of the squat column shear failure mechanism.

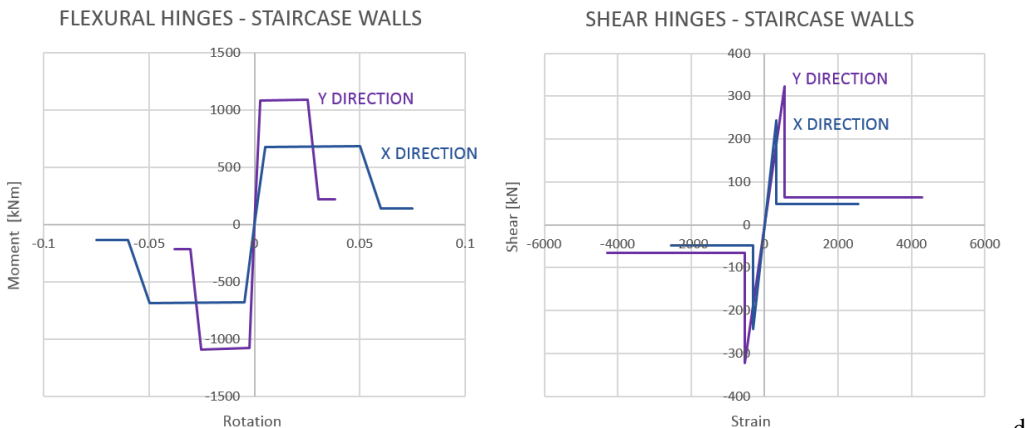
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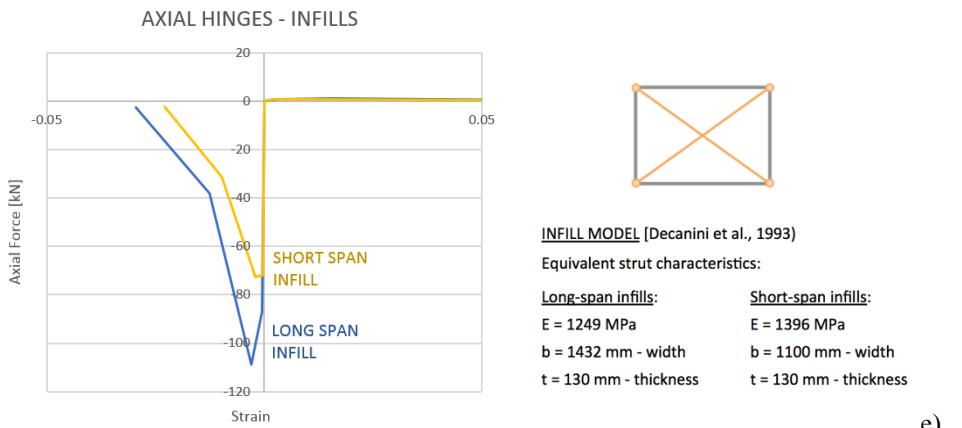
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6

1 Figure 10. a) Schematic plan view of the existing structure (in black) and layout of the shear walls (in
2 red); the dashed red lines represent the deep anchorages or post tensioned tendons needed to connect the
3 new transversal walls to the existing frame; b) main geometrical and mechanical characteristics of the
4 structural elements of the transverse frames; c) flexural and shear plastic hinges of the columns at the
5 ground floor; d) flexural and shear plastic hinges of the staircase walls in the X and Y directions; e)
6 equivalent model of the masonry infills.
7

8 The seismic retrofit is designed for the Life Safety Limit State performance
9 level. Beside displacement-based targets calculated according to the Italian Building
10 Code (NTC, 2008), and coherent with EC8 (EN1998.1.1), the damage prevention of the
11 stairwell walls and the control of the shear actions into the existing floors were
12 enforced, in order to protect the only escape path and to avoid the need of introducing
13 floor diaphragms, respectively. In order to meet these additional requirements, the
14 initial stiffness of the building needs to be reduced by some preliminary works.

15 The conceived global retrofit strategy consists of two steps: in step 1,
16 preliminary interventions, such as those illustrated in Section 4, were applied to reduce
17 the stiffness of the existing structure, to solve the major seismic vulnerabilities, and to
18 obtain a reliable curve of the existing structure (Passoni, 2016); in step 2, new shear
19 walls were added in the two directions.

20 In step 1, as preliminary interventions, the short pillar vulnerability is solved by
21 disconnecting the basement infill walls and by creating full-height pillars thereby
22 decreasing their lateral stiffness in the longitudinal direction. Moreover, selective
23 weakening is applied to reduce the stiffness of both the staircase (Ireland et al. 2007)
24 and the infill walls (Mohammadi et al. 2011, Preti et al. 2015, INSYSME project 2016).
25 Unless selective weakening was carried out, the stiffness of these elements would be so
26 remarkable that they would collect most part of the seismic action and would fail in a
27 brittle way prior to the activation of the new seismic resistant shear walls, or may
28 require excessively cumbersome additional shear walls; furthermore, such remarkable

1 stiffness would result in excessively large in-plane actions to be transferred across the
2 floor, which in turn would require major strengthening works.

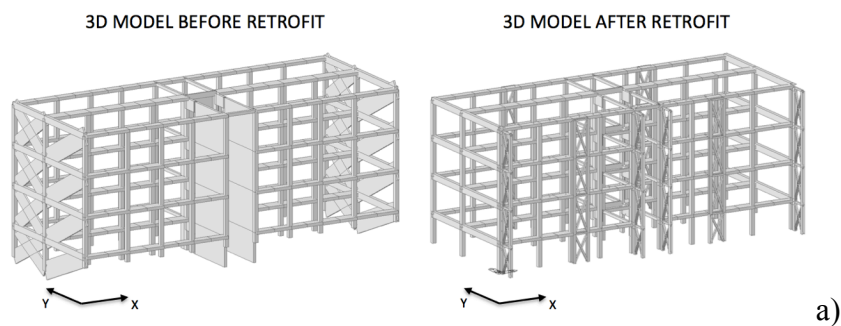
3 In step 2, shear walls are located in the “depth” of the new exoskeleton as shown
4 in Figure 9 and 10. A steel string course is fixed to the RC ring beams at each floor
5 (horizontal red bands in Fig.9a); the seismic resisting walls are then connected to the
6 existing frames by means of deep anchorages (dashed red line in Fig.10) and steel studs.
7 The new floor of the gallery bridging the shear walls is conceived as a diaphragm to
8 limit the slenderness of the chord of the shear walls, thereby avoiding their global and
9 local buckling (solid red area in Fig.10).

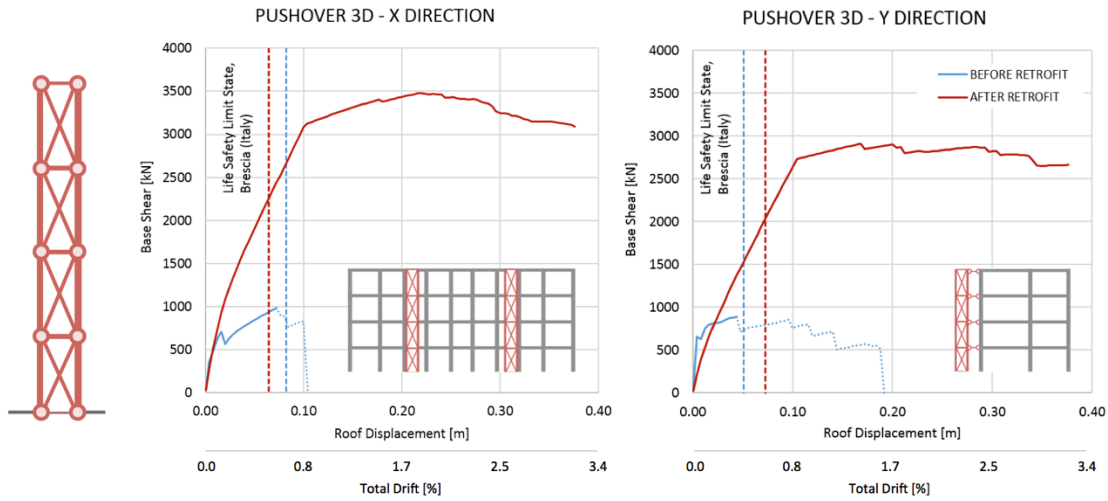
10 All the shear wall solutions described in section 4 may be adopted and encased
11 in the new exoskeleton; in this simple example, traditional steel shear walls are applied.
12 Four 1.5x0.24m walls, having HEA240 vertical members and HEA140 horizontal and
13 diagonal members (steel S275) were complemented in both the transversal and the
14 longitudinal direction (Fig.11b, left). This mountable and demountable dry technology
15 reduces the disposable material at the end-of-life of the building, fostering the
16 intervention sustainability. The use of steel elements enables a controlled production of
17 the system, providing high quality of the material and sustainability of the production
18 process.

19 Figure 11a (right) shows the finite element model of the buildings after the
20 intervention. The shear walls components are modelled with truss elements. Given the
21 selective weakening of the stiff elements, the struts modelling the infill behaviour are
22 removed. Also in the case of retrofitted buildings, the floors are assumed to behave like
23 rigid diaphragm (this hypothesis is later verified by assessing that the maximum action
24 in the diaphragm never exceeds the floor in plane capacity).

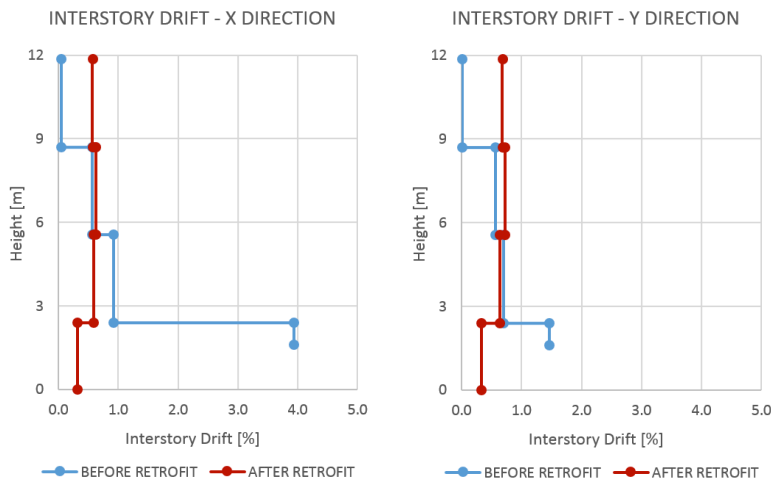
1 Figure 11b shows the capacity curve of the retrofitted building, in terms of base
2 shear versus roof displacement in both the transversal and longitudinal direction,
3 compared to that of the existing building in the as-is conditions. After the retrofit the
4 displacement capacity largely exceeds the displacement demand at the LSLs.

5 As a result of the intervention, the seismic behaviour of the building is
6 significantly improved. The initial stiffness of the structure is reduced as a consequence
7 of the preliminary interventions targeting selective weakening of the stiff elements;
8 those preliminary interventions also prevent the early collapses connected to the onset
9 of the squat column failures and lead to a higher ductility of the existing frame. The
10 strength and the ductility of the retrofitted building are increased through the additional
11 walls. After the retrofit, a more uniform distribution of the interstorey drift can be
12 observed (Fig. 11c). The maximum rotation demand in the RC members never exceeds
13 the rotation capacity, nor the ultimate bending moment is overcome (Fig. 11d). The
14 maximum in-plane action in the floors never exceeds the floor estimated in-plane
15 capacity (see Appendix). Further details on the maximum actions in the structural
16 members and on the proportioning of the seismic resisting shear walls are reported in
17 the Appendix.

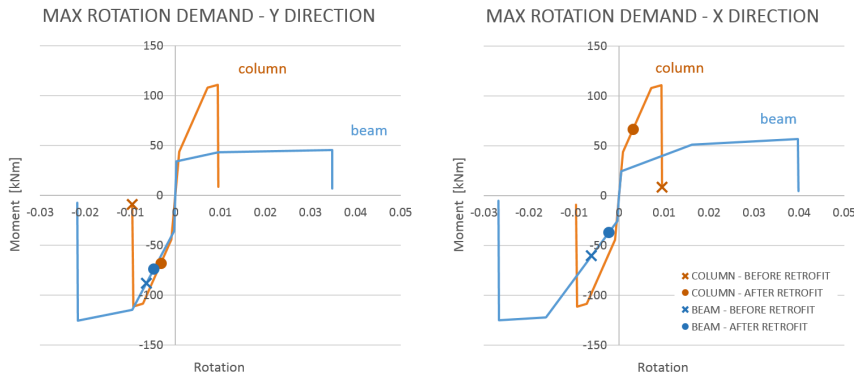




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2



3

4 Figure 11. a) Finite element model of the building before (left) and after (right) the intervention; b)
 5 additional steel shear walls and seismic capacity of the existing building before and after the intervention
 6 in the longitudinal (X) and transversal (Y) directions obtained with a 3D nonlinear static analysis; c)
 7 interstorey drift distribution at the Life Safety Limit State displacement demand before and after the
 8 retrofit (alignment C of Fig.10a – note that the interstorey drift of the first floor was calculated
 9 considering the height of the short columns for the building before the retrofit); d) rotation demand for the
 10 most critical beam and column never exceeds the capacity of the structural members.

11
 12
 13 5.2 Energy upgrade

1 As regards the energy performance, the main characteristics of the existing building
2 envelope in the as-is condition are investigated. Two brick leaf layers (12+8 cm) with a
3 6.5cm EPS thermal layer in the cavity and two layers of plaster (1.5cm outside and 1cm
4 inside) constitute the main peripheral walls of the building, except for the space beneath
5 the windows, where the radiators are located and the masonry walls reduced to a double
6 8+8cm layer without cavity. The existing windows are single glazed with 5cm wood
7 frames.

8 Major thermal bridges are related to the cavity above the windows due to the
9 presence of rolling shutters and the relief of the RC frame, which projects 12cm above
10 the surface of the infill (Fig. 8b). The horizontal closures of the building have also very
11 poor performances due to the lack of thermal insulation.

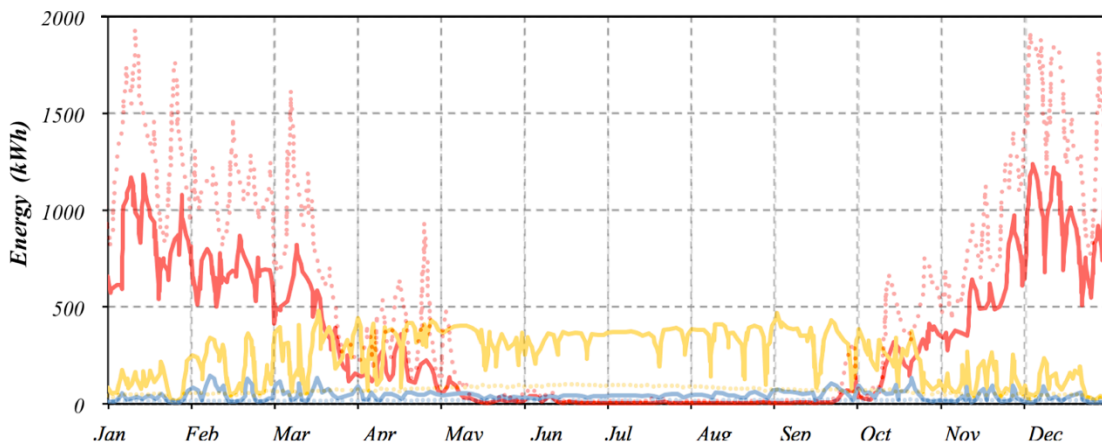
12 Energy audit and balance analyses are carried out to assess thermal
13 performances of the existing envelope in both stationary and dynamic regime, and the
14 efficiency of the heating plant system is analysed. The annual average energy
15 consumption is estimated equal to 194kWh/m² per year. The main loss of energy is
16 associated to the high thermal dispersion of the poor insulated opaque and transparent
17 elements especially during the winter. Adopting a minimal intervention strategy, the
18 sole envelope is considered in the energy refurbishment.

19 The energy retrofit design focuses on the envelope dispersion reduction and on
20 the free solar gain maximization. First, existing windows (2.9W/m²K) are replaced with
21 high-efficiency windows with aluminium frame (1.4W/m²K). Moreover, a new adherent
22 high-performance thermal insulation layer (12cm EPS in the depth of the jutting RC
23 frame + 5cm thick polyester fibre panels) is introduced in the north, east, and west side
24 of the building. Finally, solar greenhouses and shadings are complemented in the

1 exoskeleton expansion along the southern façade. The proposed façade is completely
2 openable in order to allow the ventilation during the summer.

3 Stationary thermal analyses of the building after the retrofit show that the
4 refurbishment entails a reduction of the heating energy consumption by 70%
5 (56kWh/m^2) and a substantial increase of the solar irradiation with considerable free
6 internal gain (Zanardelli et al. 2014).

7 The results of the dynamic analysis of the energy balance of the heating system,
8 the solar gain of the exterior windows, and the solar gain of the interior windows are
9 presented in Fig.12. Details can be found in Zanardelli et al. (2014).



10
11 Figure 12. Comparison between the energy balance in the existing building prior (dotted line) and after
12 (solid line) the energy refurbishment in terms of heating system (red) and solar gain of interior (yellow)
13 and exterior (blue) windows (Zanardelli et al. 2014).

14 5.3 Environmental impact reduction entailed in the integrated renovation

15
16 The environmental sustainability of the proposed coupled intervention is pursued in
17 many ways. The energy consumption and the GHG emissions are reduced by improving
18 the energy performance of the building. A life cycle thinking approach is applied by
19 addressing the end-of-life scenario during the design of the retrofit intervention and by
20 adopting dry, demountable, and easily repairable techniques. Finally, by coupling the
21 seismic retrofit, the intervention reduces the risk of collapse of the building during an
22

1 earthquake and, as a consequence, the amount of CO₂ emission connected to the
2 demolition of the damaged building, the waste disposal, and the reconstruction of a new
3 building. Applying the procedure presented in Belleri & Marini (2016) the expected
4 annual embodied carbon associated to seismic risk is estimated approximately equal to
5 4000 kg of CO₂ if seismic interventions are not carried out, and about 400 kg of CO₂ in
6 the case of seismic retrofit. These values could increase up to four times if the same
7 building was located in a region with higher seismicity in the Italian territory.

8 **6. Concluding remarks**

9 A renovation intervention may be considered as effectively sustainable when it is aimed
10 at reducing the environmental impact of a building from the time of the intervention to
11 its end-of-life. Hence, when acting on an obsolete and structurally vulnerable building,
12 energy refurbishment should be coupled to structural and seismic upgrading measures in
13 order to avoid the premature damage, or even collapse, of the building following ageing
14 or seismic events. Starting from this consideration, a proof of concept was carried out
15 for a new generation of sustainable interventions targeting eco-efficiency and resilience,
16 in which structural strengthening is integrated in the renovation process.

17 Focusing on post-WWII RC buildings, this paper proposed a new holistic
18 renovation approach, in which the exoskeleton of the traditional architectural and
19 energy double skins is further engineered to enable structural safety and improve
20 seismic resilience, and in which the relocation of the inhabitants and the building
21 downtime are minimized by working from outside. Adaptability, easy maintenance and
22 reparability, demountability, and recyclability at the end of life were acknowledged as
23 fundamental objectives of the design for sustainability.

24 An overview of the possible structural solutions which may be integrated in the

1 engineered exoskeleton was outlined. In particular, shear wall and shell solutions, either
2 dissipative or non-dissipative, were proposed.

3 The main challenges entailed in coupling seismic intervention to energy
4 refurbishment carried out from outside were analysed. The retrofit design was shown to
5 be substantially affected by the presence of stiff elements, such as infills and stairwells.
6 The role of the floor diaphragms action in collecting and transferring the seismic
7 actions to the lateral force resisting system was highlighted.

8 After a brief introduction to the topic, the aim of the paper is to highlight the
9 need of integrated approaches to existing building renovation and to foster future
10 collaborations among different stakeholders as civil engineers, energy technologists,
11 and architects among others. To this aim, the concept was thoroughly discussed and a
12 possible application to a reference building was introduced as a proof of the concept.
13 For actual implementation, the proposed technique must be further engineered and
14 adapted to the considered buildings.

15 The holistic approach to building renovation entails some open issues,
16 generating new research needs. Specific research studies require focusing on: the
17 connections between the exoskeleton and the existing structure; an accurate evaluation
18 of the diaphragm action ensured by the floor in the as-is conditions and the definition of
19 possible floor retrofit solutions when the seismic demand on the retrofitted building
20 exceeds the capacity of existing floors; the conceptual design and experimental testing
21 of innovative ad-hoc dry and demountable solutions to be adopted; new financial
22 solutions to enhance the economic feasibility of the intervention, which should consider
23 both the short term savings arising from the thermal and energy requalification and the
24 long term protection of the investment arising from the structural retrofit.

1 The study of these topics is beyond the scope of this introductory paper and it is
2 the object of ongoing research.

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12 APPENDIX

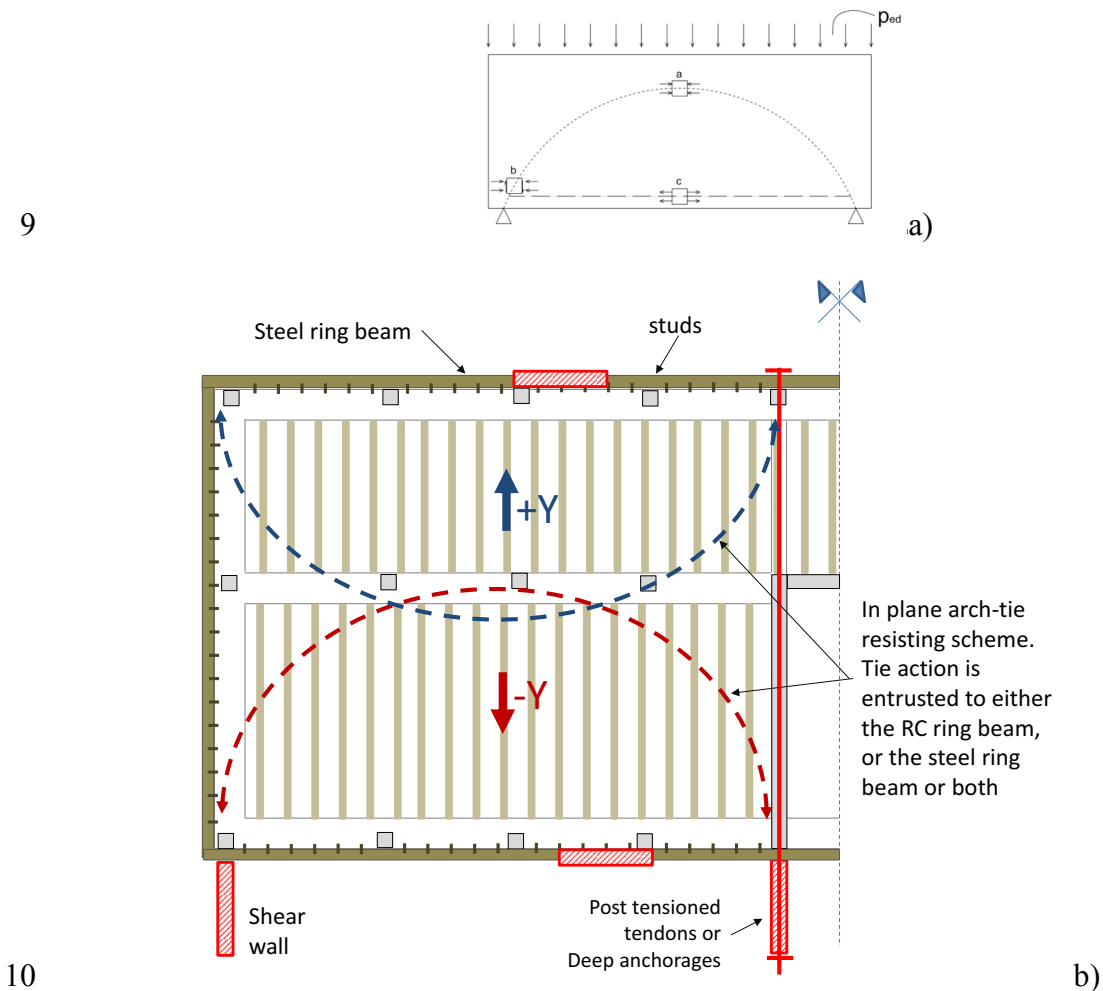
13 ***Evaluation of the in-plane capacity of the floors.***

14 With reference to the preliminary results of the research by Passoni 2016, and
15 Feroldi 2014, and to the proposed simplified model for the evaluation of the in plane
16 capacity of existing composite beam and block floors, the capacity of the examined
17 floor was estimated by considering the capacity of the arch-and-tie system developing
18 within the floor thickness and bridging the distance between the shear walls. The
19 ultimate capacity of the arch can be bound to (Fig. A1a): a) the failure of the blocks at
20 the midspan, where they are compressed along the weakest direction, orthogonal to the
21 hollows, b) the failure of the interface between the RC beam and the clay block, and c)
22 the tensile failure of the tie (corresponding to either the failure of the brick-to-RC beam
23 interface for overcoming adhesion or the brick traction resistance, or the tensile failure
24 of the edge beam for overcoming the traction resistance of the RC element). In the
25 analysed example, the use of a steel string course inhibits failure c), the high rise of the
26 arch inhibits mechanism a) and failure b) is the most critical.

27 The average experimental equivalent ultimate shear stress along the interface
28 between the beam and the blocks was shown to be approximately equal to $\tau_u=1.72\text{MPa}$

1 (Passoni 2016 and Feroldi 2014). By adopting this value, the maximum in-plane shear
 2 resistance is equal to $V_f = 0.5 \tau_u H t_{eq} = 310\text{kN}$, where $t_{eq} = 35\text{mm}$ is the net thickness of
 3 the brick (equal to 4 thin clay diaphragms, excluding the hollow thickness), $H = 10.3\text{m}$
 4 is the height of the floor.

5 In the analysis the maximum action transferred to the shear wall is equal to
 6 $F_{w2,X} = 159\text{kN}$ in shear wall at floor level n. 2 in the X direction. Provided that F_w
 7 $< V_f$ the floor is then assumed to behave like a rigid diaphragm (i.e.. the stiffness is very
 8 high, and the diaphragm may be assumed as rigid if its strength is sufficient).



11 Figure A1. a) Schematic representation of the arch and tie system developing in the existing floor and
 12 possible critical portions which may experience failure; b) schematic representation of the floor structural
 13 components; c) example of tendons and shear connections fixing the shear walls to the existing floors.
 14

15 ***Preliminary evaluation of the connection of the shear walls to the existing buildings***

1 Connection of the shear walls to the existing building must be guaranteed
 2 through deep anchorages, post tensioned rigid ties and studs or special devices, also
 3 exploiting the multipurpose steel ring course (Fig A1b).

4 To allow transferring the maximum shear action $F_{w2,X} = 159\text{kN}$ at the floor level
 5 n. 2 to the shear wall in the X direction, n.8 d20 steel studs, each having a maximum
 6 design resistance of 20kN may be adopted.

7 To allow transferring the maximum shear action $F_{w3,Y} = 151\text{kN}$ at the floor level
 8 n. 3 to the shear wall close to the stairwells in the Y direction, a post tensioned rigid tie
 9 is adopted; to avoid detachment of the shear wall from the diaphragm in case of seismic
 10 action acting in the +Y direction, the tendon is post tensioned to a stress higher than the
 11 maximum force arising from the seismic excitation. The ties can be located at the
 12 ceiling level, to prevent damaging the pavements. Ties are fixed with steel plates at the
 13 steel ring course.

14

15 ***Maximum actions in the shear wall members***

16 The maximum actions in the shear wall members at the LSLs demand are summarized
 17 in table A1.

18 Table A1. Maximum actions in the shear wall members

		Y DIRECTION	X DIRECTION
		ground floor	ground floor
Internal actions:	Vertical member (L=2.4m)	N = 1567 kN	N = 1448 kN
	Diagonal member (L=2.7m)	N = 450 kN	N = 443 kN
		first floor	first floor
	Vertical member (L=3.15m)	N = 810 kN	N = 697 kN
	Diagonal member (L=3.4m)	N = 387 kN	N = 386 kN
Reaction forces at the most loaded shear wall base.	Axial force	N = 1968 kN	N = 1843 kN
		N = - 1943 kN	N = - 1819 kN
	Shear	N = 410kN	N = 405kN

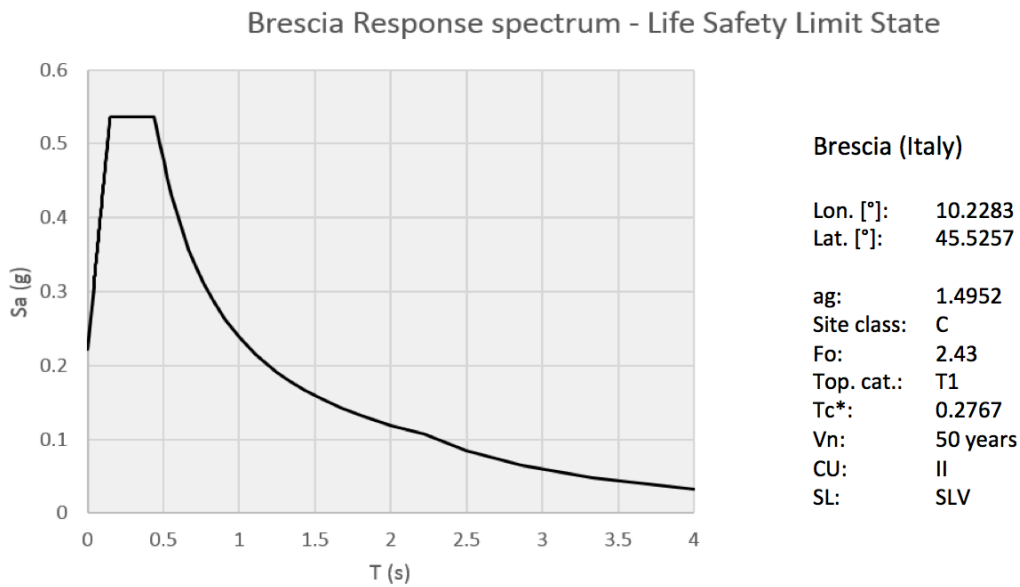
19 ***Foundation***

1 The shear wall foundations can be designed with n.4 d240mm vertical micropiles (each
2 having a maximum axial capacity of $N_{mp} = 900kN$), transferring the vertical reaction
3 force of each vertical member of the shear wall, and n.2 d240mm inclined micropiles,
4 transferring shear.

5

6 ***Response spectrum***

7 The Response Spectrum at the Life Safety Limit State, calculated according the Italian
8 Building Code (NTC, 2008), and coherent with EC8 (EN1998.1.1), for the city of
9 Brescia is given in Figure A2.



10

11 Figure A2. Response Spectrum at the Life Safety Limit State calculated according the Italian Building
12 Code (NTC, 2008), for the Italian city of Brescia.

13