



Mechanochemically synthesized Cu-based TiO_2 – LaFeO_3 ternary photocatalysts for efficient hydrogen generation under UV–visible light

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ABSTRACT

This study reports the development of novel Cu-based $\text{LaFeO}_3/\text{TiO}_2$ photocatalysts for sustainable hydrogen production via photocatalytic reforming of organic substrates under UV and visible light. Catalysts were synthesized using a simple powder-mixing method followed by ball milling, a straightforward and potentially scalable preparation approach. Initial screening studies of binary systems comprising TiO_2 , CuO, Cu_2O , and LaFeO_3 identified 10 wt% CuO/ TiO_2 and 3.86 wt% $\text{LaFeO}_3/\text{TiO}_2$ as the most active catalysts, achieving H₂ yields of 530 μmol and 486 μmol , respectively, after 3 h of irradiation. Guided by these results, ternary composites were designed by tuning component ratios while maintaining a total catalyst concentration of 0.2 g L⁻¹. The optimized CuO-based ternary catalyst (86.14 wt% TiO_2 , 10 wt% CuO, 3.86 wt% LaFeO_3) delivered the highest H₂ evolution of 828 μmol after 3 h of irradiation under UV + visible irradiation, showing a substantial improvement compared with the corresponding binary systems. Cu₂O-based ternary materials exhibited improved stability after ball milling, with H₂ production increasing from 338 μmol to 440 μmol . Among sacrificial agents, glycerol proved most effective, followed by glucose and methanol. These findings demonstrate that Cu₂O/ $\text{LaFeO}_3/\text{TiO}_2$ ternary photocatalysts are highly efficient, scalable, and robust materials for hydrogen generation, offering insights into synergistic interactions, structure-performance relationships, and catalyst optimization. The optimization of the experimental parameters ($C_{\text{cat}} = 0.8 \text{ g L}^{-1}$, [Glycerol] = 0.05 M, T = 90 °C) resulted in more than a 20-fold increase in H₂ production. By bridging fundamental photocatalysis with applied process design, this work contributes to the development of sustainable hydrogen production strategies, highlighting a practical pathway to advance renewable energy technologies and address the global energy transition.

1. Introduction

Within the framework of the ongoing energy transition, photocatalytic hydrogen generation has emerged as a promising alternative to conventional fossil fuel-based energy systems [1]. The continued use of fossil fuels does not only reduce their depletion, but also contributes to severe environmental challenges, such as greenhouse gas emissions, air pollution, and climate change. Photocatalytic processes provide a sustainable solution by harnessing solar energy, an abundant and renewable resource, to drive H₂ evolution [2]. The combination of photocatalysis with wastewater treatment introduces an added environmental benefit, due to the possibility of using organic compounds in wastewater as sacrificial agents, simultaneously allowing hydrogen

generation and water remediation [3]. In this context, TiO_2 remains one of the most widely investigated photocatalysts due to its low cost, abundance, non-toxicity, and excellent thermal and chemical stability. These features have established it as a benchmark material in photocatalysis research. However, TiO_2 possesses a wide band gap (3.0–3.2 eV), which restricts its photoresponse to the UV region, thereby limiting its efficiency under natural sunlight where UV photons represent less than 5% of the spectrum. This limitation has stimulated extensive research into strategies to enhance its photocatalytic performance and extend its optical absorption into the visible range. Several modification approaches have been employed to overcome the drawbacks of pristine TiO_2 . These include: i) the photodeposition of noble metals such as Au and Pt, which can serve as electron traps and promote

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charge separation [4], ii) the formation of heterojunctions with other semiconductors, such as oxides or chalcogenides, to facilitate interfacial charge transfer [5,6] and iii) the structural engineering of TiO_2 to tailor its morphology, defect concentration, or crystallinity [7]. Among these, the construction of heterojunctions has proven to be particularly effective, as coupling TiO_2 with suitable semiconductors can simultaneously enhance charge separation and broaden the absorption window into the visible-light range [8].

Recent studies have especially focused on the incorporation of copper-based species into TiO_2 matrices [9,10]. Copper, depending on its oxidation state and incorporation mechanism, can either substitute Ti^{4+} ions in the lattice or form surface species, such as CuO , Cu_2O , or metallic Cu [11]. These modifications create additional electronic states and extend light absorption into the visible region, thereby significantly enhancing photocatalytic hydrogen production [12–14]. While Cu -modified TiO_2 shows remarkable improvements, the reliance on TiO_2 as the main host still imposes limitations due to its intrinsic UV-driven activity. To further address the limitations of TiO_2 , researchers have turned to lanthanum-based semiconductors, which possess tunable band structures, high electronic flexibility, and favourable optical properties.

Lanthanum has been reported to enhance photocatalytic efficiency by promoting charge separation through localized electric fields, acting as an electron trap, and improving surface adsorption via interactions between its f orbitals and Lewis base groups [15].

Within this class, lanthanum orthoferrite (LaFeO_3) has emerged as a highly promising photocatalyst. It is a p -type perovskite oxide, structurally stable, non-toxic, and composed of earth-abundant elements, making it environmentally and economically attractive for large-scale applications [16–18]. A key advantage of LaFeO_3 lies in its relatively narrow band gap (2.0–2.5 eV), which enables efficient visible-light absorption and provides a clear benefit over wide-band-gap semiconductors such as TiO_2 [19,20]. Structurally, LaFeO_3 crystallizes in an orthorhombic perovskite phase consisting of corner-sharing FeO_6 octahedra and La^{3+} cations are twelve-fold coordinated [21]. This arrangement contributes to its excellent crystallinity, stability, and favourable electronic characteristics, including variable valence states and defect chemistry [22,23]. Such features not only enable band-gap engineering but also facilitate catalytic redox reactions.

LaFeO_3 can be synthesized via scalable methods such as sol-gel processing, combustion, and hydrothermal routes [16–18]. These methods allow control over particle size, morphology, and surface area, which strongly influence its photocatalytic activity. Consequently, LaFeO_3 has found application in diverse areas such as pollutant degradation, hydrogen generation, gas sensing, and energy storage [16,17].

Despite these advantages, LaFeO_3 also faces challenges that hinder its practical implementation. Its relatively low surface area, limited light-harvesting ability compared to narrower-gap materials, and high electron-hole recombination rates reduce its photocatalytic efficiency [24]. To address these issues, coupling LaFeO_3 with other semiconductors has been widely investigated. In particular, $\text{LaFeO}_3/\text{TiO}_2$ composites have demonstrated synergistic effects, with improved charge separation and extended light absorption, leading to superior performance in both hydrogen evolution and organic pollutant degradation [25,26].

The synthesis route plays a crucial role in determining the structure, morphology, and performance of semiconductor composites. Conventional approaches, such as sol-gel, self-assembly, and impregnation followed by calcination, are effective but often involve expensive reagents and generate significant liquid waste, raising economic and environmental concerns [12,13,27–30]. To overcome these limitations, dry mechanical mixing methods, particularly ball milling, have been proposed as sustainable alternatives. These techniques reduce synthesis costs and environmental impact while maintaining effective interfacial contact between semiconductor phases. It is worth noting that, in this work, ball milling is employed under mild conditions (200 rpm, 1 min),

significantly differing from high-energy ball milling approaches commonly reported in the literature. The adopted parameters, based on previous literature findings of some of the authors [14,26], are intentionally selected to promote intimate mixing between components while preserving the original crystal structure and avoiding the formation of excessive defects.

Building on this approach, the development of ternary systems combining Cu_xO , TiO_2 , and LaFeO_3 offers a new pathway to synergistically harness the benefits of each component. TiO_2 provides stability and well-understood surface chemistry; Cu_xO introduces visible-light activity and strong redox behaviour; LaFeO_3 contributes broad visible-light absorption and structural tunability. Fig. 1 reports a schematic band alignment of Cu_xO ($\text{CuO}/\text{Cu}_2\text{O}$), TiO_2 , and LaFeO_3 relative to the water redox potentials, based on literature information [4,12–14,19]. Arrows illustrate possible charge transfer pathways, showing how photogenerated electrons and holes can migrate between semiconductors, enhancing charge separation, reducing recombination, and promoting redox reactions. This ternary $\text{Cu}_x\text{O}/\text{TiO}_2/\text{LaFeO}_3$ system is thus expected to extend light absorption, enhance charge separation, and improve photocatalytic hydrogen generation efficiency through the photoreforming of sacrificial agents. In addition, Table 1 summarizes the key features of TiO_2 , LaFeO_3 , and Cu_xO ($\text{CuO}/\text{Cu}_2\text{O}$), and their combined heterojunction as photocatalysts.

In this work, both Cu(I) oxide and Cu(II) oxide were incorporated for the first time along with LaFeO_3 to evaluate the role of copper's oxidation state in determining photocatalytic behaviour. A systematic study was conducted, beginning with the evaluation of the single components, followed by binary systems, and finally the ternary composite. This stepwise approach provided insight into the synergistic interactions among the semiconductors. The ternary catalysts were then optimized to identify the most effective composition for hydrogen generation. Comprehensive characterization was performed to investigate the morphology, crystallinity, and electronic structure of the materials, while photocatalytic performance was evaluated under both UV and visible-light irradiation. Additionally, the effects of operational parameters, including reaction temperature, catalyst loading, and sacrificial agent type, were analyzed for the optimized catalyst.

2. Experimental part

2.1. Materials

TiO_2 (anatase nanopowder, 21 nm primary particle size) and CuO

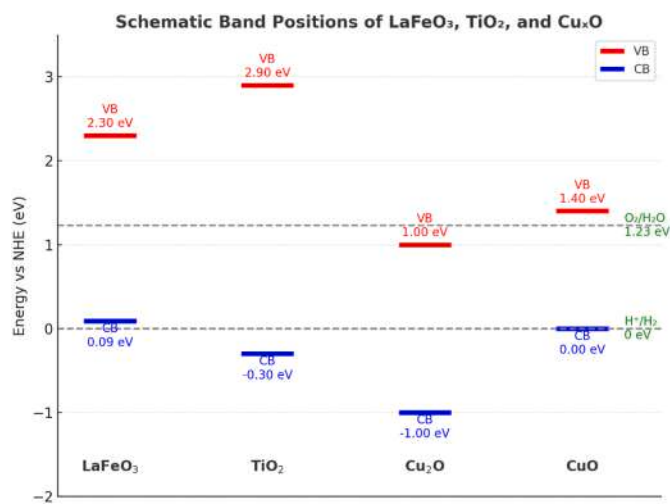


Fig. 1. Schematic band diagram of TiO_2 , LaFeO_3 , and Cu_xO ($\text{CuO}/\text{Cu}_2\text{O}$), showing their conduction and valence band positions relative to the water redox potentials [4,12–14,19].

Table 1Band gaps, advantages, limitations, and applications of TiO₂, LaFeO₃, and Cu_xO (CuO/Cu₂O), and their combined heterojunction as photocatalysts.

Photocatalyst	Band Gap (eV)	Advantages	Limitations	Applications	Refs
TiO ₂	~3.0–3.2	Abundant, low cost, stable, non-toxic	Only UV-active, fast e ⁻ /h ⁺ recombination	Water splitting, pollutant degradation	[4]
LaFeO ₃	~2.0–2.5	Visible-light absorption, tunable perovskite structure, non-toxic	Low surface area, high recombination, moderate activity	Pollutant degradation, hydrogen evolution, gas sensing	[19]
CuO/Cu ₂ O	~1.2–2.0	Strong visible-light absorption, good redox activity	Photocorrosion, stability issues	Hydrogen evolution, CO ₂ reduction	[12–14]
Cu _x O/TiO ₂ /LaFeO ₃ (ternary)	3.29–3.3	Synergistic charge separation, broad solar absorption, low-cost synthesis (ball milling)	Still under development, optimization required	Hydrogen generation via photoreforming, organic pollutant degradation	Present work

(nanopowder, <50 nm particle size) were purchased from Sigma Aldrich and used as received. LaFeO₃ was synthesized by citrate autocombustion method in nanopowder form [26,31]. Cuprous oxide (Cu₂O, powder), Glycerol (>99%), Glucose, Methanol (99.9%, for analysis) were purchased from Carlo Erba Reagents. All reagents were used as received. Doubly glass-distilled water was used throughout this study.

2.2. Photocatalyst preparation

The preparation of the binary and ternary photocatalytic materials was initially carried out through manual mixing of the powders, in which fixed amounts of TiO₂, LaFeO₃ and either CuO or Cu₂O were mixed and homogenized using a mortar and pestle. Selected samples were subsequently subjected to ball milling in a planetary mill (PM100, RETSCH) equipped with an agate jar and balls. The milling was performed at a rotation speed of 200 rpm for 1 min. These conditions were chosen based on prior optimization studies, previously reported in our earlier work [32], where the influence of milling parameters (i.e., milling time and rotation rate) on the material properties was systematically investigated and the optimal conditions were identified. Accordingly, the optimized parameters were directly adopted in the present study. Specifically, the samples exhibiting the best photocatalytic performance were chosen to evaluate the effect of the ball milling process.

2.3. Photocatalytic hydrogen generation

The reactor employed for the experimental tests is a glass annular batch reactor (V = 0.3 L) [32]. A high pressure Hg lamp is adopted as radiation source for the experiments; the specific powers of the lamp, mainly emitting at 305, 313 and 366 nm in UV range, and at 404.7 nm and 435.8 nm in the visible range, were calculated following a well-established protocol, as reported in literature [33]. The obtained values are $6.08 \cdot 10^{-7} \text{ E s}^{-1}$, $2.05 \cdot 10^{-6} \text{ E s}^{-1}$, $1.18 \cdot 10^{-6} \text{ E s}^{-1}$, $2.96 \cdot 10^{-7} \text{ E s}^{-1}$, and $1.97 \cdot 10^{-6} \text{ E s}^{-1}$, respectively (total radiant power equal to 2 W). For each experiment, 0.25 L of an organic solution (0.05 M) have been added to the reactor. Different sacrificial agents (i.e., glycerol, glucose, methanol) have been employed to evaluate their effect on the photocatalytic hydrogen evolution. An inertisation procedure is then started by inserting Ar in the reactor through a gas diffusor inside the solution for 40 min before the photocatalytic experiment (0.3 L min^{-1}). Then the catalyst (0.2 g L^{-1}) is added to the system, and the lamp is switched on. The temperature was kept constant at selected values in the range of 35–90°C by means of a cooling jacket. Photocatalytic hydrogen production under visible light radiation has also been analyzed for binary catalyst as well as for the best conditions in the ternary catalyst. UV filtering was achieved by introducing a NaNO₂ (0.5 M) solution into the lamp jacket, effectively blocking radiation with wavelengths below 400 nm [34]. Hydrogen evolution was quantified by collecting gas samples at predetermined time intervals using 1 L Tedlar sampling bags positioned at the outlet of the argon stream. The collected samples were subsequently analyzed by gas chromatography (Agilent 7820A)

equipped with an HP-PLOT Molesieve 5A column (Agilent) and a thermal conductivity detector (TCD), with argon employed as the carrier gas.

2.4. Physicochemical characterization

Fourier Transform Infrared (FTIR) analyses of the samples were carried out using the attenuated total reflection (ATR) accessory of an FTIR Spectrometer Hyperion II Vertex 80v PL II. Raman spectroscopy was conducted using a Via Confocal Raman Microscope at a wavelength of 532 nm. Scanning electron microscopy was performed using FEI Nova NanoSEM 650. The samples were coated with a layer of Au/Pd (gold/palladium) before the SEM analyses. Energy-dispersive X-ray spectroscopy (EDS) was used for elemental mapping of the samples. A Thermo Scientific Phenom XL G2 Scanning Electron Microscope was used for the EDS mapping and analyses. Transmission electron microscopy (TEM) and selected area electron diffraction (SAED) were conducted using a FEI Titan microscope operated at 300 kV to investigate the morphology and crystalline nature of the samples. The metal concentrations in the samples were measured using a Thermo Scientific iCAP 7600 Inductively Coupled Plasma Optical Emission Spectroscopy (ICP-OES) analyser. Prior to the analyses, the powder samples were added to a 10 mL acid mixture (concentrated HNO₃, concentrated HCl, and concentrated H₂SO₄ with a volumetric ratio of 1:3:12). This was followed by digestion in a CEM Mars 6 microwave digestion system at a temperature of 210 °C for 30 min. After the digestion, the samples were diluted with deionized water and ready for ICP-OES analyses. The relative percentage weights of the metals in each of the samples were then calculated from the concentration values. UV-visible diffuse reflectance spectra (UV-vis DRS) were recorded using a Shimadzu UV-2600 spectrophotometer equipped with an integrating sphere, covering the wavelength range of 200–800 nm. The Photoluminescence (PL) spectroscopy was performed using a PerkinElmer LS 55 Luminescence Spectrometer at an excitation wavelength of 280 nm. The crystallinity of the samples was characterized using an Empyrean PANalytical X-ray diffractometer with Cu K α radiation ($\lambda = 1.5406 \text{ \AA}$), operated at 40 kV and 40 mA. Data were acquired over a 2θ range of 20°–70°, with a step size of 0.02°. Debye-Scherrer formula (1) below was used to calculate the crystallite sizes:

$$L = \frac{K\lambda}{B \cos \theta} \quad (1)$$

where K is the Scherrer constant (0.89), λ is the wavelength of the XRD instrument, θ is the diffraction angle, B is the peak full width at half maximum of the intensity plotted against the 2θ profile, and L is the crystallite size in nm [35]. X-ray photoelectron spectroscopy (XPS) measurements were performed using a PHI VersaProbe 5000 scanning XPS system equipped with a Mg K α radiation source (1254 eV). The spectra were analyzed using CASA XPS software.

3. Results and discussion

3.1. Material characterization

The results from the FTIR analyses are shown in Fig. S1. The characteristic bands for TiO_2 , LaFeO_3 , CuO and Cu_2O are highlighted and show strong agreement with the literature [36–38]. For the ternary samples (i.e., (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 and (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3), the OH stretch bands of TiO_2 are present, but the bands from the other components were not detected (owing to the much smaller weight percentages of the other powders and to the other powders being highly dispersed as very small particles). Fig. S2 shows the Raman spectra of the samples. The peaks identified for TiO_2 , LaFeO_3 , CuO and Cu_2O have been confirmed from literature [38–40]. Additionally, both ternary samples exhibited Raman peaks at $510\text{--}520\text{ cm}^{-1}$ attributable solely to TiO_2 , likely due to its predominant weight fraction in the composites.

Fig. 2 presents the SEM images of the analyzed samples. The ternary composites (Fig. 2(A–G, B, H)), TiO_2 (Fig. 2(D–J)), and CuO (Fig. 2(E–K)) exhibit a spongy morphology, with CuO displaying comparatively larger particles. In contrast, LaFeO_3 (Fig. 2(C–I)) shows a layered, slate-like structure with each slate comprising many small particles lumped together. Lastly, the Cu_2O (Fig. 2(F–L)) powders appear as coarse, compact particles and exhibit the largest size among all examined materials.

The TEM and high-resolution TEM (HRTEM) images shown in Fig. 3 provide detailed structural insights into the bare metal oxides and their composites. Fig. 3(a and b) depict TiO_2 nanoparticles, showing well-dispersed nanosized particles with clear lattice fringes indexed to the (101) plane with d-spacings of 0.359 nm and 0.326 nm, characteristic of anatase TiO_2 [41]. In Fig. 3(c and d), LaFeO_3 particles exhibit slightly larger particles with a d-spacing of 0.391 nm, attributed to the (101) reflection of orthorhombic LaFeO_3 [42]. Fig. 3(e and f) depict CuO , where the lattice spacing of 0.232 nm is indexed to the (200) plane, confirming the presence of monoclinic CuO [43]. Similarly, Cu_2O shown in Fig. 3(g and h) displays well-defined nanoparticles with a measured interplanar distance of 0.213 nm, assignable to the (200) planes of cubic Cu_2O . The composite illustrated in Fig. 3(i and j) for the (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 sample demonstrates coherent interfaces among the constituents, with measured spacings of 0.289 nm for LaFeO_3 (121) and 0.357 nm for TiO_2 (101), indicating strong interfacial contact which can be beneficial for charge transfer. Whereas, the (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 composite in Fig. 3(k and l) exhibited coexisting lattice fringes of TiO_2 (0.356 nm, (101)) and CuO (0.239 nm, (200)), highlighting successful heterojunction formation. The combination of phases, as confirmed by lattice spacing and selected area electron diffraction (SAED) patterns, confirms the multi-phase composition.

Fig. 4 shows the EDS elemental mapping of the samples. For each sample, the elements corresponding to its constituent components were detected. The relative weights of the metal elements in each sample were also presented in Table S1. The percentage weight values obtained from the ICP-OES analyses are comparable to the values obtained from EDS and from stoichiometric calculations.

The optical properties of the bare and nanocomposite samples were studied using UV–vis DRS, as presented in Fig. 5 (a). The spectra show that TiO_2 exhibited the highest reflectance, indicating limited visible light absorption due to the relatively wide band gap of 3.34 eV. Whereas LaFeO_3 , CuO and Cu_2O based nanocomposites showed significantly lower reflectance, indicating improved visible light absorbance. This improvement was attributed to the synergistic effect of LaFeO_3 , CuO and Cu_2O and efficient charge transfer through the formed heterojunctions. Fig. S3 shows the Tauc plots of the as-prepared samples. The optical bandgap energies were estimated by extrapolating the linear portion of the $(\alpha h\nu)^{1/n}$ vs. photon energy ($h\nu$) curves to the x-axis intercept. Fig. 5 (b) displays the PL spectra for the samples containing TiO_2 . The intensity

of the spectra decreases with the proportion of TiO_2 in the samples. Bare TiO_2 has the highest intensity, followed by (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 , and then (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 .

Similarly, the peak positions decrease with with the proportion of TiO_2 in the samples. The peak of bare TiO_2 occurs at 398 nm, followed by (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 at 397 nm, and then (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 at 396 nm. Emission peaks were not detected for bare LaFeO_3 , bare CuO , and bare Cu_2O at the excitation wavelength of 280 nm.

The XRD patterns of the nanocomposites and their corresponding bare samples are depicted in Fig. 6. LaFeO_3 exhibited peaks at 22.9° , 32.6° , 40.0° , 46.6° , 52.4° , 53.6° , 57.8° , and 67.7° , which were assigned to (101), (121), (220), (202), (141), (311), (240), and (242) diffraction planes, respectively. Accordingly, LaFeO_3 exhibited a single-phase orthorhombic perovskite structure matching the JCPDS card number 37-1493 [26]. In the bare TiO_2 sample and composite samples, the presence of anatase TiO_2 (JCPDS No. 21-1272), and rutile TiO_2 (JCPDS No. 21-1276) is clearly observed, where the anatase phase is confirmed by prominent peaks at 25.5° and 48° , corresponding to the (101) and (200) planes, respectively while the rutile phase exhibits a peak at 27.7° attributed to (110) plane [44]. In the XRD patterns of the nanocomposites, characteristic peaks of CuO were observed in the (86.14% wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 sample at 35.8° and 38.9° assigned to (002) and (200) planes, indicating the presence of crystalline CuO [45]. In contrast, Cu_2O peaks were not detected in the (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 composite, likely due to its low content, making it below the detection limit of XRD [32]. Furthermore, no appreciable changes were observed in the XRD patterns of either ternary composite before and after the photocatalytic reaction (Fig. S4), suggesting that the crystalline structure of the materials was preserved under the investigated reaction conditions. The crystallite size of all samples calculated using Sherrer's equation from the XRD data are summarized in Table S2. The ternary composite samples exhibit smaller crystallite sizes of 16.26 and 16.35 nm compared to their individual components, which is attributed to the disorder in the lattice structure and the creation of more grain boundaries upon nanocomposite formation [46].

The elemental composition and oxidation states of the samples were analyzed using XPS. The survey spectra in Fig. 7 (a) confirm the presence of Ti 2p, Cu 2p, Fe 2p, La 3d, and O 1s. The high-resolution Ti 2p spectrum of TiO_2 (Fig. 7 (b)) exhibited doublet peaks at 458.4 and 463.9 eV corresponding to $\text{Ti } 2p_{3/2}$ and $\text{Ti } 2p_{1/2}$ spin-orbitals of Ti^{4+} (TiO_2), while peaks at 457.7 and 462.3 were attributed to $\text{Ti } 2p_{3/2}$ and $\text{Ti } 2p_{1/2}$ of Ti^{3+} (Ti_2O_3) [47]. Additionally, a shift of approximately 1.1 eV toward higher binding energy (BE) was observed in the nanocomposites, which could be ascribed to a decrease in Ti electron density due to the formation of heterojunctions, where Cu or LaFeO_3 acts as an electron withdrawing component [48]. In Fig. 7 (c), the main Cu $2p_{3/2}$ peak appeared near 933 eV, which is consistent with Cu^{2+} , while a weak satellite around 942 eV further confirmed the Cu^{2+} state [49]. Compared to the spectra of bare CuO and Cu_2O , a slight shift in the peak position was observed in the composites, suggesting electronic interactions between Cu and $\text{LaFeO}_3/\text{TiO}_2$. This shift, along with the weak satellite intensity, indicates a coexistence of Cu^+ and Cu^{2+} species [50]. The Cu 2p XPS spectrum of (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 reveals the presence of Cu^+ rather than Cu^{2+} as observed in bare CuO which was attributed to interfacial electron transfer from the CB of TiO_2 to Cu^{2+} sites upon heterojunction formation, resulting in the partial reduction of Cu^{2+} to Cu^+ . This phenomenon has been previously reported in TiO_2/CuO composite systems in several work [51–53]. In LaFeO_3 , both La 3d and Fe 2p exhibited a 3+ oxidation state as shown in Fig. 7(d–e). Specifically, La $3d_{5/2}$ and La $3d_{3/2}$ were observed at 833.1 and 849.9 eV, respectively [37], while Fe 2p peaks at 710.1 and 723.4 eV were assigned to $\text{Fe } 2p_{3/2}$ and $\text{Fe } 2p_{1/2}$, respectively. However, due to the low loading of Cu, Fe and La, their signals were not detected in

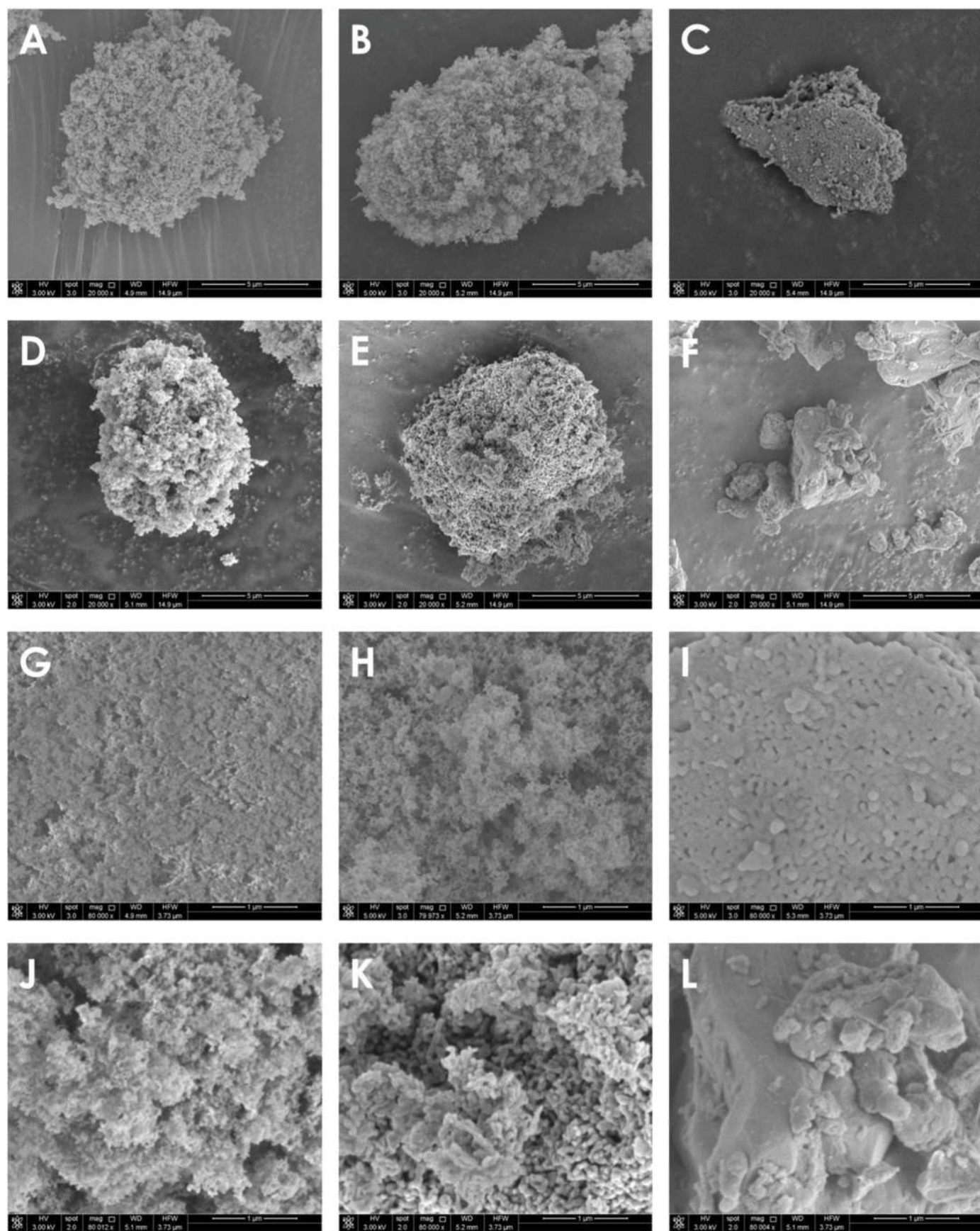


Fig. 2. SEM images of the powders at different magnifications. (A, G) (93wt.)TiO₂/(2wt.)Cu₂O/(5wt.)LaFeO₃; (B, H) (86.14wt.)TiO₂/(10wt.)CuO/(3.86wt.)LaFeO₃; (C, I) bare LaFeO₃; (D, J) bare TiO₂; (E, K) bare CuO; (F, L) bare Cu₂O.

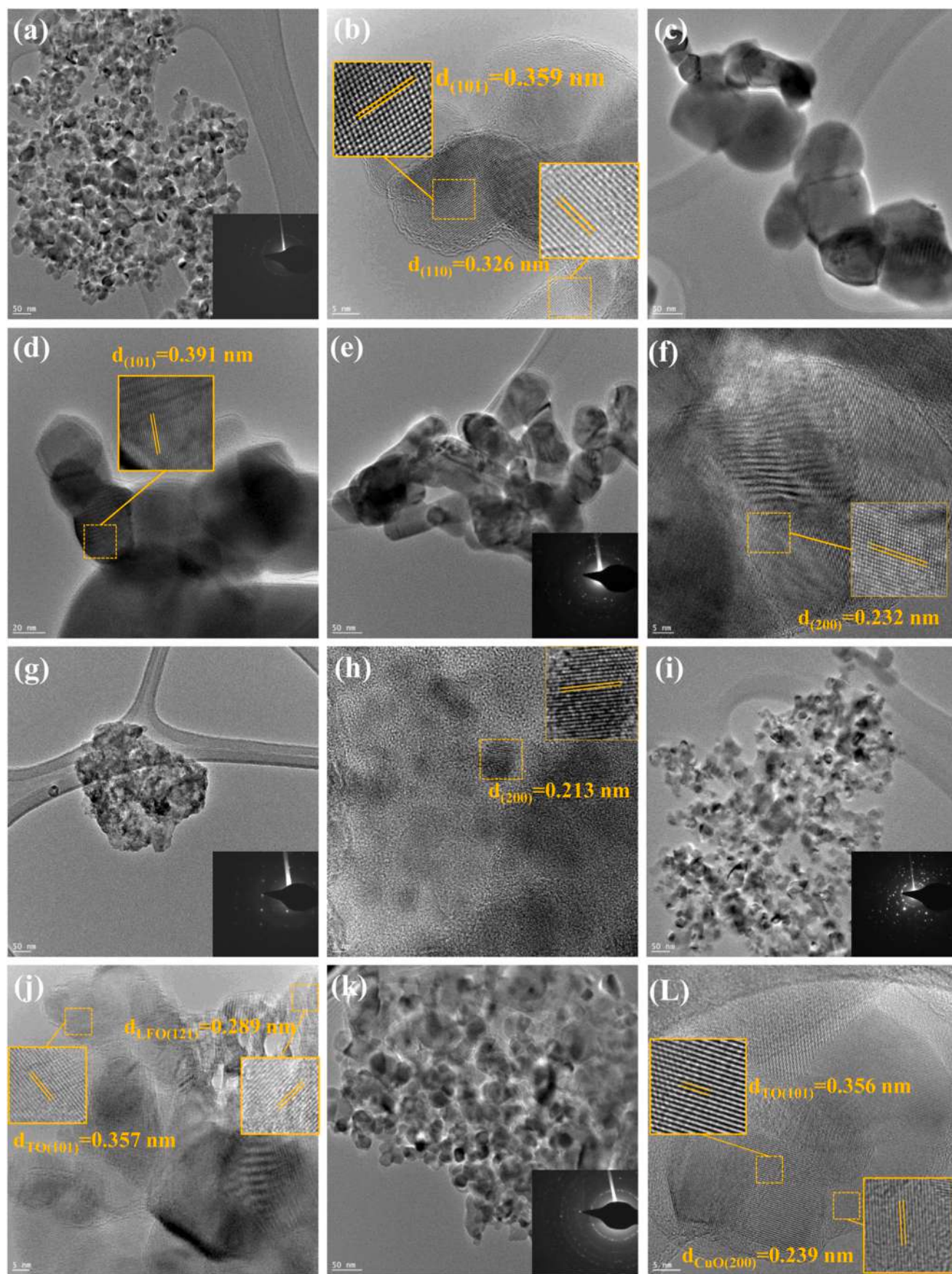


Fig. 3. HR-TEM images and SAED patterns of the samples: (a-b) TiO_2 , (c-d) LaFeO_3 , (e-f) CuO , (g-h) Cu_2O , (i-j) $(93\% \text{wt.})\text{TiO}_2/(2\% \text{wt.})\text{Cu}_2\text{O}/(5\% \text{wt.})\text{LaFeO}_3$ and (k-l) $(86.14\% \text{wt.})\text{TiO}_2/(10\% \text{wt.})\text{CuO}/(3.86\% \text{wt.})\text{LaFeO}_3$.

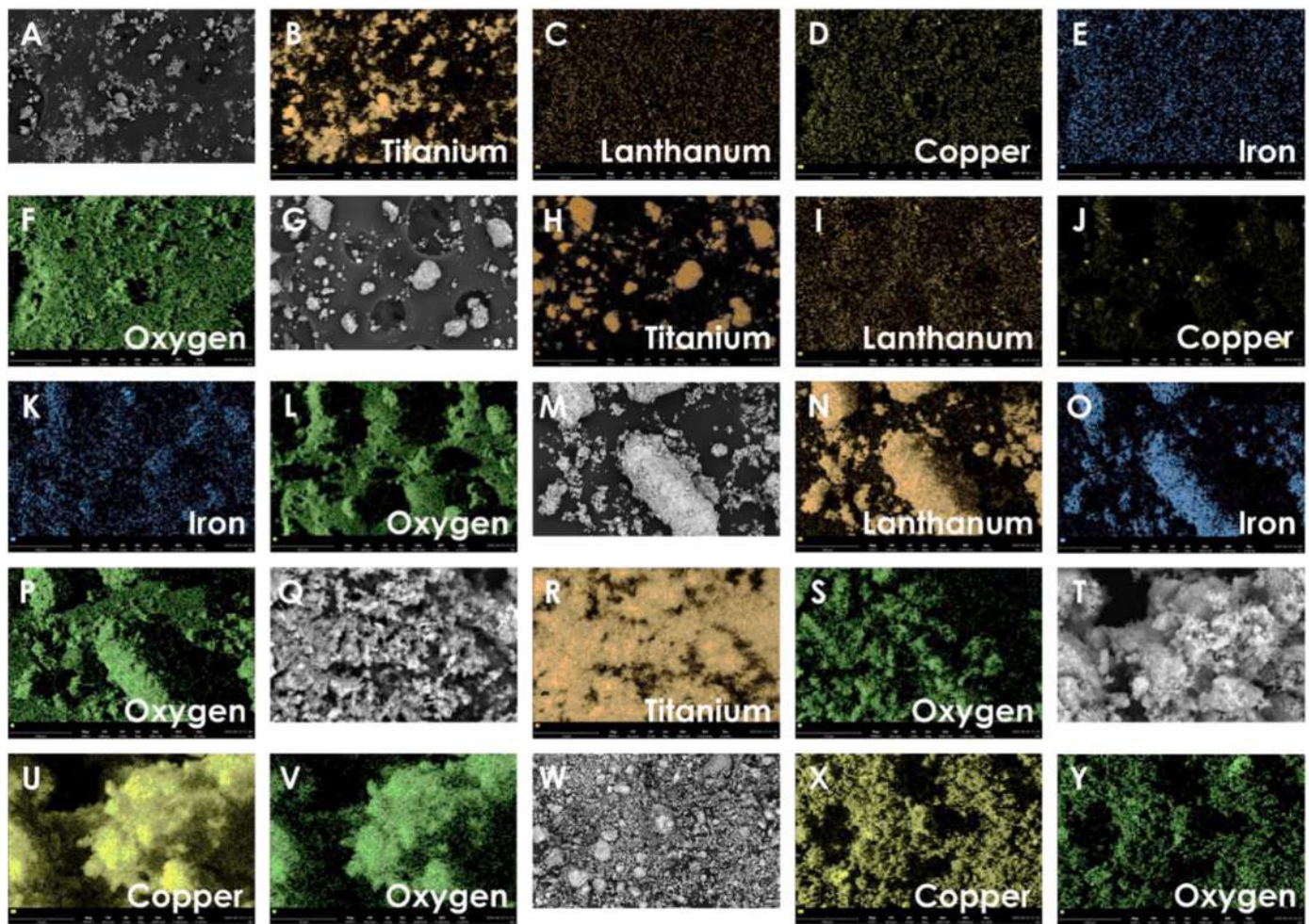


Fig. 4. EDS mapping analysis of the powders. (A-F) (93%wt.)TiO₂/(2%wt.)Cu₂O/(5%wt.)LaFeO₃; (G-L) (86.14%wt.)TiO₂/(10%wt.)CuO/(3.86%wt.)LaFeO₃; (M – P) bare LaFeO₃; (Q-S) bare TiO₂; (T-V) bare CuO; (W–Y) bare Cu₂O.

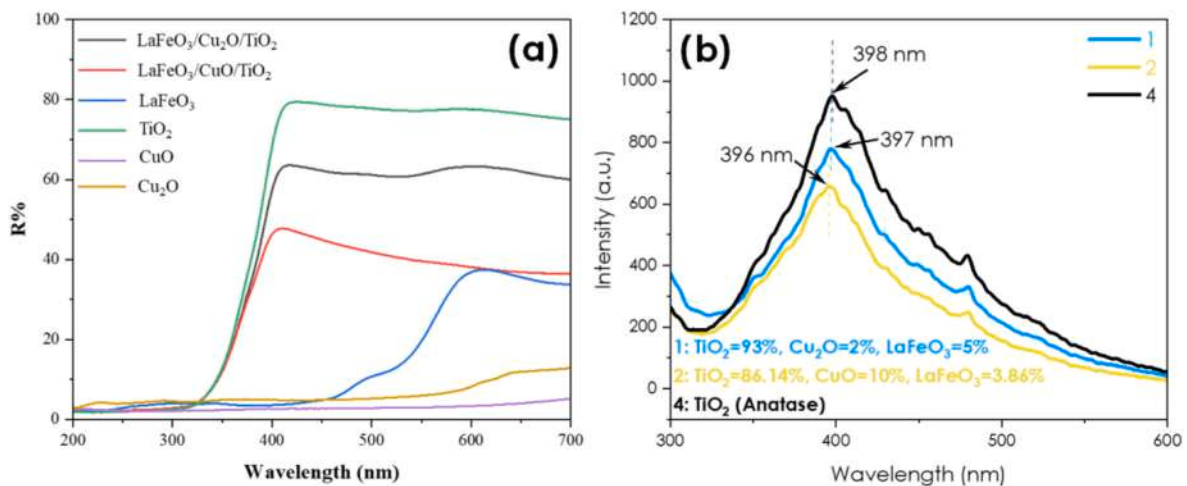


Fig. 5. (a) UV-visible diffuse reflectance spectra of the nanocomposites and bare samples and (b) Photoluminescence spectra of the powders. Sample labels are as follows. 1: (93%wt.)TiO₂/(2%wt.)Cu₂O/(5%wt.)LaFeO₃; 2: (86.14%wt.)TiO₂/(10%wt.)CuO/(3.86%wt.)LaFeO₃; 4: bare TiO₂.

the nanocomposites. The O 1s spectrum of LaFeO₃ in Fig. 7 (f) showed a peak corresponding to lattice oxygen O_L (perovskite) from the perovskite structure. All samples exhibited peaks around 531 eV, attributed to O²⁻ in Ti–O, Cu–O or Fe–O bonds. Additionally, peaks associated with adsorbed H₂O were detected around 532 eV in CuO, LaFeO₃ and (93%

wt.)TiO₂/(2%wt.)Cu₂O/(5%wt.)LaFeO₃ samples, whereas peaks related to surface OH species were observed around 533 eV for Cu₂O, TiO₂ and (86.14%wt.)TiO₂/(10%wt.)CuO/(3.86%wt.)LaFeO₃, respectively [54].

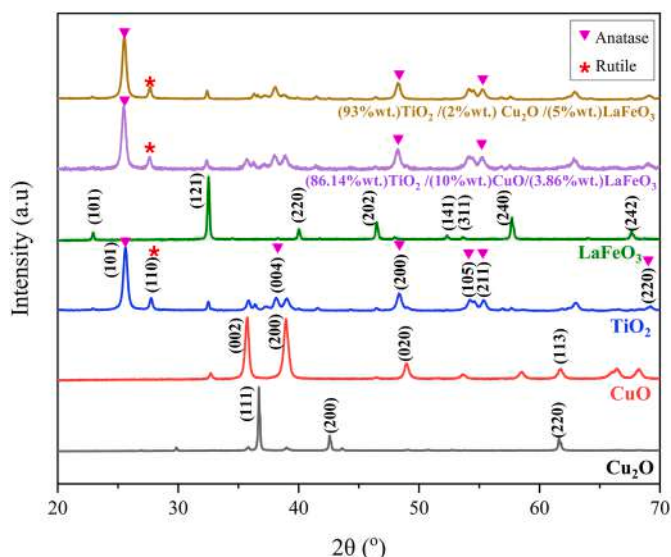


Fig. 6. XRD diffraction patterns of the nanocomposites and bare samples.

3.2. Photocatalytic hydrogen generation

3.2.1. Preliminary results: single and binary components

Preliminary tests were conducted to compare the hydrogen production in the presence of bare TiO_2 , bare Cu_2O or CuO , and bare LaFeO_3 . No hydrogen generation was recorded in the presence of bare Cu_2O as well as in the presence CuO and LaFeO_3 , while a low activity was observed for bare TiO_2 (lower than $500 \mu\text{mol/g h}$) [55,56]. The reason can be ascribed to the unsuitable band gap positions of CuO and LaFeO_3 [26,57], and low photostability in aqueous solution, especially for the copper-based oxides [58,59]. For the binary photocatalysts, only (3.86%

wt.) $\text{LaFeO}_3/\text{TiO}_2$, (10%wt.) CuO/TiO_2 , and (1%wt.) $\text{Cu}_2\text{O}/\text{TiO}_2$ demonstrated a non-negligible photocatalytic hydrogen generation, as clearly indicated in Fig. 8.

The relative ratios between the semiconductors in the CuO/TiO_2 , and $\text{Cu}_2\text{O}/\text{TiO}_2$ systems were selected based on previous studies [32,60], in which the effect of copper oxide loading on photocatalytic performance was systematically investigated and the optimal compositions were identified. Similarly, the $\text{LaFeO}_3/\text{TiO}_2$ ratio was chosen based on a preliminary optimization study [26], which identified (3.86%wt.) $\text{LaFeO}_3/\text{TiO}_2$ as the most effective composite material. Among the binary systems tested, (3.86%wt.) $\text{LaFeO}_3/\text{TiO}_2$ and (10%wt.) CuO/TiO_2 demonstrated the highest reactivity under the UV + Visible light range, probably due to the reduction of the electron-hole recombination rate [26]. Conversely, the experiments conducted under the visible light range demonstrated a non-negligible activity only in the case of $\text{Cu}_2\text{O}/\text{TiO}_2$ photocatalyst, as confirmed by previous literature findings [32].

3.2.2. Ternary systems

The analysis of ternary components has started from the basis of the previously mentioned results for binary components. Specifically, the ratio among the three components of the catalyst has been varied, keeping the catalyst load constant (i.e., 0.2 g L^{-1}). Different ratios of the semiconductors have been evaluated, as it will be shown in ternary diagrams, to better clarify the ratio and the average H_2 production.

3.2.2.1. $\text{CuO}/\text{LaFeO}_3/\text{TiO}_2$. The effect of the increase of cupric oxide and lanthanum ferrites in the catalyst's composition has been evaluated. To evaluate the effect of the single component variation, a fixed quantity of the second co-catalyst has been fixed during the procedure. The quantities have been set as 10% for CuO and 3.86% for LaFeO_3 , based on the previous results. The data collected from binary and ternary systems at fixed proportions allowed us to assess whether manual mixing of the materials has any effect on the productivity of the process. Fig. 9 shows

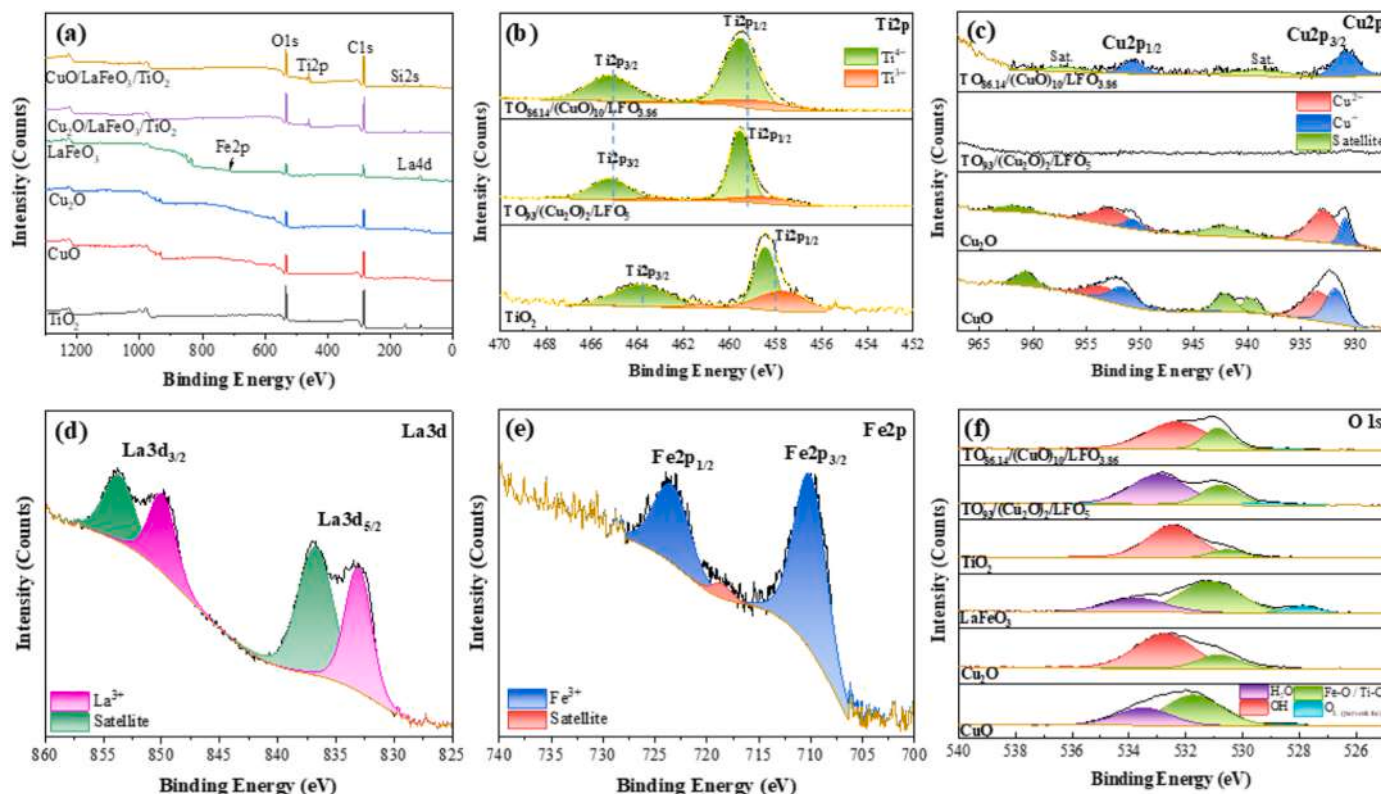


Fig. 7. XPS spectra: (a) survey scans, (b) Ti 2p, (c) Cu 2p, (d) La 3d, (e) Fe 2p and (f) O 1s.

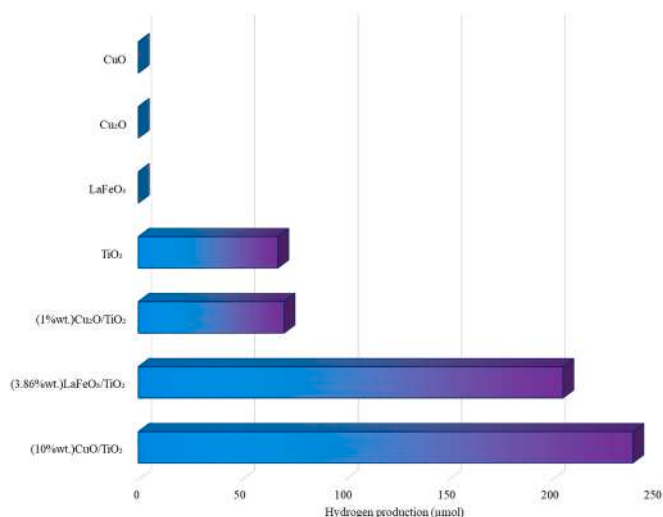


Fig. 8. Hydrogen production after 3 h of irradiation at varying the photocatalyst adopted under UV + visible light radiation. Experimental conditions: $C_{\text{cat}} = 0.2 \text{ g L}^{-1}$; [Glycerol] = 0.05 M; $V = 0.25 \text{ L}$; $\text{pH} \sim 5.5$.

the main results. As indicated in the figure, in contrast to the previously mentioned consideration, the results demonstrated a hydrogen productivity (yellow dot) about 3.5-fold higher than the productivity obtained in the presence of the binary systems under the same conditions (i.e., (3.86%wt.)LaFeO₃/TiO₂ and (10%wt.)CuO/TiO₂), thereby revealing a pronounced synergistic effect among the materials. The enhanced hydrogen evolution performance of the composite can be rationalized based on its structural and morphological features observed through HRTEM and SAED analyses (See Fig. 3(k and l)), from which strong evidence of successful heterojunction formation is obtained. The intimate interfacial contact among the semiconductor phases could facilitate more efficient charge separation and transfer, thereby reducing the recombination rate (as observed by PL spectra reported in Fig. 5 (b)). As indicated in the inset of Fig. 9, the best conditions were identified at 86.14%wt. of TiO₂, 10%wt. of CuO and 3.86%wt. of LaFeO₃, with a maximum amount of the produced hydrogen equal to 828 μmol after 3 h of irradiation under UV + visible irradiation.

3.2.2.2. Cu₂O/LaFeO₃/TiO₂. To evaluate the effects of the single component amount, a fixed quantity of the second co-catalyst was first fixed through the procedure. The quantities have been set as 2% for

Cu₂O and 3.86% for LaFeO₃ and the main result are shown in Fig. 10.

The choice of using different ratios with respect to the previously studied binary systems is due to the different hydrogen production rate. It can be argued that the addition of small amounts of Cu₂O leads to the formation of the heterojunction structure, thus improving hydrogen generation. In contrast, high contents of cuprous oxide reduce the light energy absorbed by TiO₂/Cu₂O nanoparticles of TiO₂ due to the excess coverage of the titanium dioxide surface and the formation of higher content of Cu⁺ during the reaction. As indicated in the inset of Fig. 10, the best conditions were identified at 92.5%wt. of TiO₂, 2.5%wt. of Cu₂O and 5%wt. of LaFeO₃, with a maximum amount of the produced hydrogen equal to 338 μmol after 3 h of irradiation under UV + visible irradiation.

Similar to the previous results, the superior photocatalytic hydrogen production observed for the composite with respect to the bare photocatalysts can be correlated with the structural characteristics revealed by HRTEM analysis. Indeed, as shown in Fig. 3(i and j), the composite exhibits coherent interfaces among the three phases, indicative of effective heterojunction formation, thus facilitating charge separation and interfacial charge transfer across the different semiconductors. Furthermore, the intimate contact among the constituent phases probably plays a crucial role in suppressing electron-hole recombination (confirmed by PL spectra reported in Fig. 5 (b)), thereby enhancing the overall photocatalytic efficiency.

Considering Figs. 9 and 10, it is clear that the materials present a different reactivity in terms of hydrogen generation, with CuO-based composites resulting in the most efficient. However, after the first hour of irradiation, the system involving Cu₂O/LaFeO₃/TiO₂ shows a more stable behaviour (Fig. S7), thus corresponding to a more stable photocatalytic material.

3.3. Effect of the ball milling

The obtained powders appear uniform; however, during the tests, the ball milled photocatalyst containing cupric oxide (i.e., (86.14%wt.) TiO₂/(10%wt.)CuO/(3.86%wt.)LaFeO₃) showed inconsistent results, meaning that the uniformity of the catalyst was compromised. It is important to note that this behavior is not related to limitations of the ball milling process itself, which is generally recognized as a scalable and reproducible technique, but rather to the intrinsic properties of the material. Specifically, this could be attributed to a higher hygroscopicity of the cupric oxide with respect to the cuprous oxide. If this holds, some studies [61] reported the usage of D-sorbitol as a milling agent. Sorbitol is commonly used for its high hygroscopicity in food preservation.

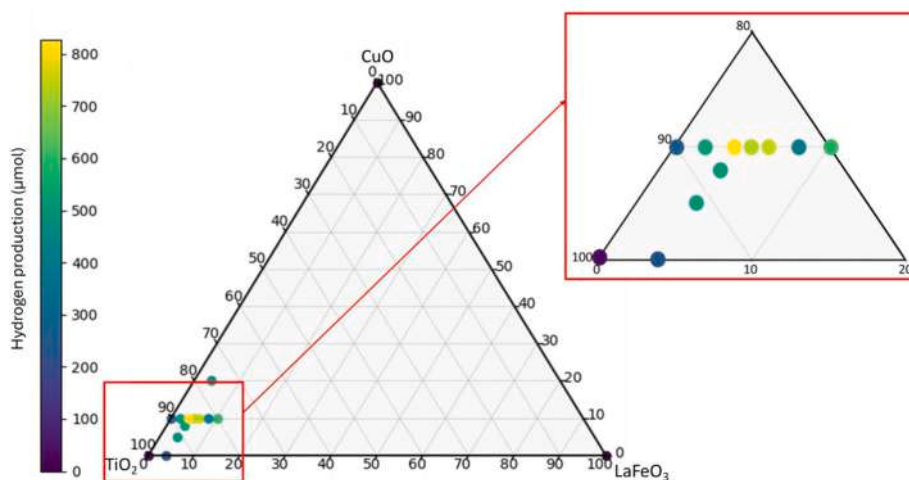


Fig. 9. Hydrogen produced amount after 3 h of irradiation at varying the ternary photocatalyst employed. Experimental conditions: $C_{\text{cat}} = 0.2 \text{ g L}^{-1}$; [Glycerol] = 0.05 M; $V = 0.25 \text{ L}$; $\text{pH} \sim 5.5$; UV + Visible light radiation.

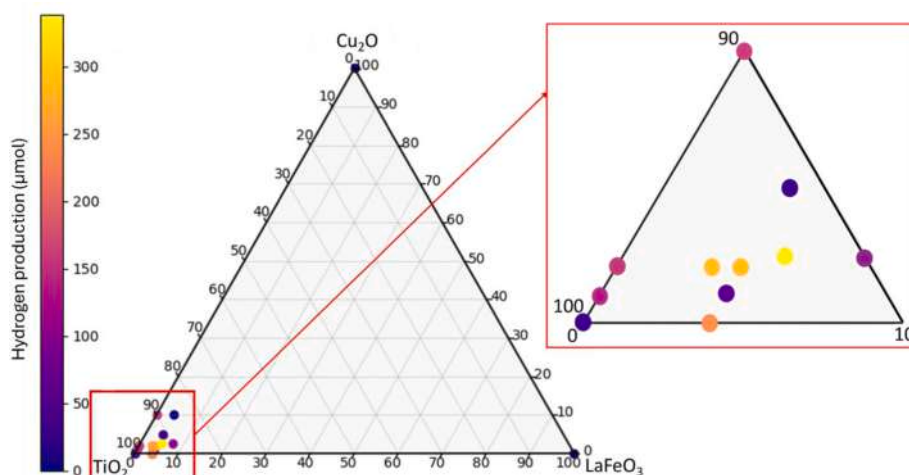


Fig. 10. Hydrogen produced amount after 3 h of irradiation at varying the ternary photocatalyst employed. Experimental conditions: $C_{\text{cat}} = 0.2 \text{ g L}^{-1}$; [Glycerol] = 0.05 M ; $V = 0.25 \text{ L}$; $\text{pH} \sim 5.5$; UV + Visible light radiation.

Therefore, it could be useful in controlling the interaction of cupric oxide with water in the atmosphere. Hence, the results on the sample (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 accounts only for an average behaviour after ball milling, while the inhomogeneity of the sample did not allow further tests due to the low reproducibility of the results.

By comparing the produced hydrogen amount in the presence of the “milled” and “unmilled” photocatalysts, it is clear that in the case of cupric-based materials the ball milling procedure lowers the photoactivity of the composites, accounting for $828 \mu\text{mol}$ in the case of manual mixing and $454 \mu\text{mol}$ in the case of ball milling (Table 2). Coupling this decrease with the low reproducibility of the results in the latter case, it has been decided to exclude the cupric-based ternary materials from the next experiments. On the other hand, when the ternary mixture containing Cu_2O has been tested after the ball milling procedure, an increase in the average H_2 production is shown, with an increase in the performance of 33.34% (Table 2). Furthermore, it is important to stress again that the stability of this system is far greater than that of the one with cupric oxide.

Based on these results, in the following sections the effect of the catalyst load, temperature and sacrificial agent on the hydrogen productivity will be discussed, focusing on the (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 composite material prepared through the ball milling procedure.

3.3.1. Effect of the sacrificial agent employed

The (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 composite prepared through ball milling was employed in the presence of different sacrificial agents for hydrogen generation. Glycerol, methanol, and glucose were chosen as the most reported sacrificial agents [30,62,63]. The results are reported in Table 3.

Table 2

Comparison of the hydrogen production after 3 h of irradiation in the presence of the ternary composites when the samples are prepared by simple mixing or through the ball milling procedure.

Composite material	Average Hydrogen amount after 3 h of irradiation (μmol)	
	Unmilled	Milled
(86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3	828	454 ^a
(93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3	338	440

^a Average value obtained from different experiments in the same conditions. The experiments demonstrated a low reproducibility.

As indicated, the highest reactivity was obtained in the presence of glycerol, with a hydrogen amount about 4 times higher than methanol, and 2.5 times higher than glucose. The different behaviour is influenced by the nucleophilicity of the functional groups of their molecular structures, as well as their ability to adsorb onto the catalyst's surface [64–66]. The structure of the molecule can be the reason for the lower reactivity of glucose with respect to glycerol since the steric hindrance hinders the interactions with the photogenerated positive holes [67] (despite the presence of more electron-donor groups). Furthermore, concerning adsorption phenomena, glycerol likely forms bidentate (or even tridentate) complexes, whereas methanol tends to form weaker monodentate complexes [14].

According to Panagiotopoulou et al. [68], under inert atmosphere glycerol oxidation proceeds via a photo-reforming pathway in which the molecule is initially activated through dehydrogenation to glyceraldehyde and/or hydrogenolysis to propylene glycol (via acetol). These intermediates undergo subsequent dehydration, dehydrogenation, and decarbonylation steps, forming smaller oxygenated products such as glycoaldehyde, acetaldehyde, acetone, ethanol, and methanol. Progressive C–C bond cleavage leads to C_1 species (mainly CO), which, in the absence of O_2 , is converted to CO_2 via the water–gas shift reaction, while photogenerated electrons reduce protons to H_2 . Overall, the process results in the conversion of glycerol into CO_2 and H_2 , with slower kinetics and greater accumulation of intermediates compared to aerobic conditions.

3.3.2. Effect of the catalyst load and sacrificial agent concentration

The effects of the catalyst load have been evaluated by increasing the amount of composite by 0.2 g L^{-1} for each experiment. An increasing amount of hydrogen was produced upon increasing the catalyst load, with a maximum value of 2.52 mmol obtained after 3 h of irradiation when 0.8 g L^{-1} of photocatalyst were employed. Beyond this value, the slight decrease in the reactivity was motivated by the scattering effect exerted by the solid particles in the reaction medium [69]. The results

Table 3

Comparison of the hydrogen production after 3 h of irradiation in the presence of different organic compounds. Experimental conditions: $C_{\text{cat}} = 0.2 \text{ g L}^{-1}$; [Organic compound] = 0.05 M ; $V = 0.25 \text{ L}$; $\text{pH} \sim 5.5$; $T = 35^\circ\text{C}$; UV + Visible light radiation.

Organic compound	Average Hydrogen amount after 3 h of irradiation (μmol)
Methanol	100
Glycerol	440
Glucose	175

are shown in Fig. 11 (A).

Fig. 11 (B) reports the photocatalytic hydrogen generation at varying the concentration of organic compounds adopted during the experiment. As indicated, the maximum amount of hydrogen (i.e., ≈ 5 mmol within 3 h of irradiation) was obtained in the presence of 0.5 M glycerol. The reaction rate observed during the photocatalytic experiments at different organic concentrations is accurately represented by a Langmuir-Hinshelwood model [14]. This compound was chosen considering the drastic decline of glycerol price in recent years, representing 10% of the by-products generated during biodiesel production, which corresponds to a significant global oversupply [70,71].

3.3.3. Effect of the temperature

It is well known that photocatalytic activity is only slightly influenced by temperature, as electron-hole pair generation primarily depends on radiation intensity [72]. However, temperature can still be used to enhance photocatalytic activity by increasing the reaction rate, improving the desorption of products from the catalyst surface, and facilitating electron transfer from the valence band to higher energy levels in the presence of light irradiation [73,74]. The increase in reaction temperature in the presence of light irradiation, therefore, aids in forming electron-hole pairs that can initiate oxidation and reduction reactions, while helping the reactions compete more effectively with charge carrier recombination, as reported by various researchers. For this reason, some experimental tests were conducted by varying the reaction temperature between 35°C and 90°C, using glycerol as a sacrificial agent. As shown in Fig. 12 when the temperature increased from 35°C to 90°C, hydrogen production achieves a value about 3.6 times higher than that obtained at the lowest temperature, thus demonstrating the positive effect of temperature on the system. Control experiments performed under dark conditions at both 35°C and 90°C showed no detectable hydrogen production, confirming that H_2 evolution requires irradiation and that thermal effects alone do not contribute to the reaction.

3.3.4. Evaluation of the photocatalytic activity under visible light

A set of experiments was conducted under visible-light-only irradiation to assess the activity of the material when activated at wavelengths above 400 nm. As shown in Fig. 13, compared to the results obtained under full-spectrum illumination, the visible component alone leads to a hydrogen production of approximately 10% of that observed yield with the entire light spectrum. Nevertheless, when this result is compared to that of TiO_2 , for which negligible activity in the visible range has been reported under similar conditions in a previous work of some of the authors [32] (data not shown), it is clear that the composite material

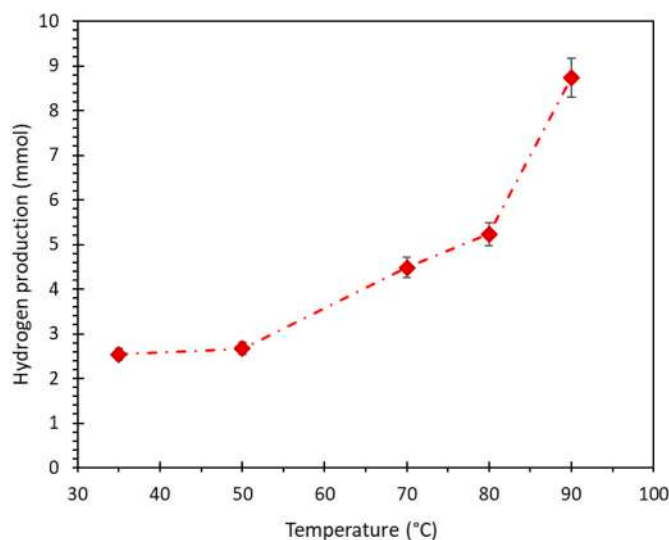


Fig. 12. Hydrogen amount produced with varying the temperature of the system between 35 and 90°C. Experimental conditions: $C_{cat} = 0.8 \text{ g L}^{-1}$; [Glycerol] = 0.05 M; $V = 0.25 \text{ L}$; $pH \sim 5.5$; UV + Visible light radiation.

represents a promising candidate for hydrogen production using solar energy, as it enhances the utilization of the solar spectrum. This result can be attributed to the improved visible light absorbance of the (93% wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) $LaFeO_3$ material with respect to bare TiO_2 , as evidenced by the UV-visible absorption spectra shown in Fig. 5 (a).

3.3.5. Photocatalyst reusability

Finally, the possibility of reuse the selected photocatalytic material in 5 successive runs were evaluated. The results are presented in Fig. S8, where hydrogen amount produced under during different photocatalytic cycles in the presence of (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) $LaFeO_3$ is shown. The experimental results showed a slight decrease of hydrogen production after each cycle, probably due to some modifications occurring in the photocatalyst ascribed to the presence of Cu_2O as reported previously [32]. The spent photocatalyst for (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) $LaFeO_3$ and (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) $LaFeO_3$ were characterized to investigate any chemical or structural changes. Accordingly, the XRD (Fig. S4) measured before and after the photocatalytic reaction showed no significant changes in peak positions on intensity, confirming the structural stability of the

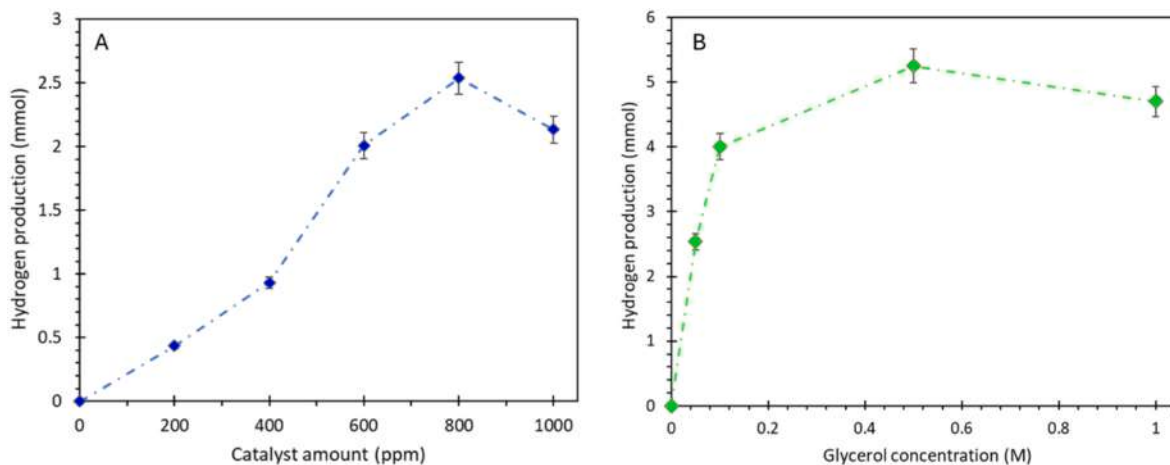


Fig. 11. Hydrogen produced amount after 3 h of irradiation at varying (A) catalyst amount ($0 \div 1 \text{ g L}^{-1}$) and (B) sacrificial agent concentration ($0 \div 1 \text{ M}$). Experimental conditions: $V = 0.25 \text{ L}$; $pH \sim 5.5$; $T = 35^\circ\text{C}$; UV + Visible light radiation; (A) [Glycerol] = 0.05 M; (B) $C_{cat} = 0.8 \text{ g L}^{-1}$.

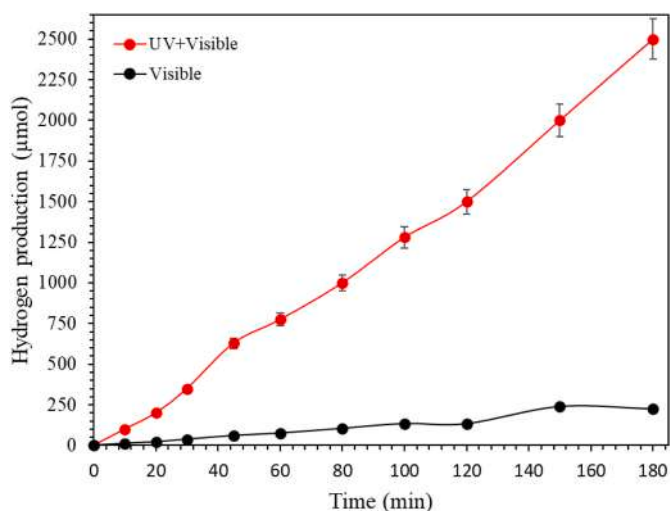


Fig. 13. Hydrogen amount produced under UV + Visible light irradiation (Red line) and Visible light irradiation (Black line). Experimental conditions: $C_{\text{cat}} = 0.8 \text{ g L}^{-1}$; [Glycerol] = 0.05 M; $V = 0.25 \text{ L}$; $\text{pH} \sim 5.5$; $T = 35^\circ\text{C}$. (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

photocatalysts. Post-reaction XPS analysis (Fig. S5 and S6) revealed the most significant changes in the Cu 2p and Ti 2p spectra of both composite samples. The Cu 2p spectra show an increased Cu^+ contribution after the reaction, confirming the reduction of Cu^{2+} to Cu^+ via interfacial electron transfer from the TiO_2 conduction band, with this effect being more pronounced in (86.14%wt.) TiO_2 /(10%wt.) CuO /(3.86%wt.) LaFeO_3 due to its higher CuO loading. Consistently, an increase in the Ti^{3+} shoulder at $\sim 457 \text{ eV}$ was observed in both post-reaction Ti 2p spectra, attributed to photogenerated electron trapping within the TiO_2 lattice.

4. Reaction mechanism

Fig. 14 shows a proposed mechanism involving photocatalytic hydrogen generation and glycerol oxidation over (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 catalysts. Firstly, UV irradiation generates hole-electron pairs on each semiconductor. These charge carriers can rapidly recombine producing light and heat, or, alternatively, charge carriers can be scavenged. The presence of adsorbed glycerol significantly inhibits charge carrier recombination, as photogenerated holes react with the organic strongly adsorbed on the (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 photocatalyst surface, releasing protons into the

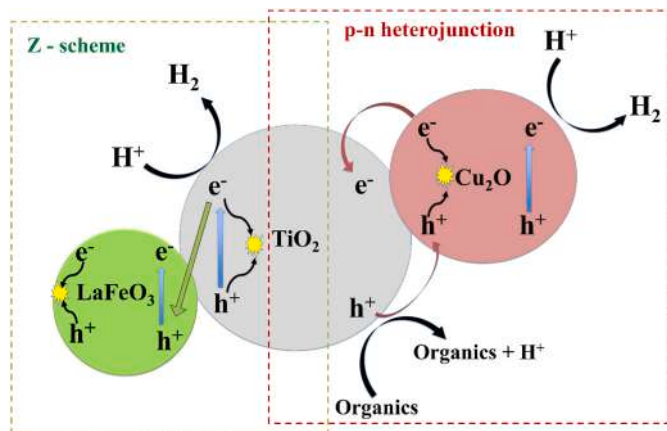


Fig. 14. Photocatalytic reaction mechanism for H_2 generation and glycerol oxidation over (93%wt.) TiO_2 /(2%wt.) Cu_2O /(5%wt.) LaFeO_3 photocatalyst.

aqueous suspension. The presence of Cu_2O leads the formation of p-n heterojunction [14,32], while a direct Z-scheme [75] can be proposed due to the presence of LaFeO_3 [26]. These proposed charge transfer pathways are supported by the available experimental evidence: the reduced PL emission intensity of the composite samples relative to bare TiO_2 could suggest suppressed electron-hole recombination consistent with heterojunction charge transfer, and the XPS Cu 2p data confirming the reduction of Cu^{2+} to Cu^+ in the composite is consistent with interfacial electron transfer from the TiO_2 conduction band [51–53]. These phenomena reduce the electron-holes recombination rate and improve the photocatalytic activity. Furthermore, the enhanced photocatalytic H_2 evolution activity of the ternary composites relative to binary and single-component systems provides indirect functional evidence of effective charge separation within the heterojunction. As a consequence, the protons are reduced to molecular hydrogen on both titanium dioxide and cuprous oxide, while the unsuitable band gap position of LaFeO_3 avoids the formation of hydrogen on this semiconductor [26].

5. Conclusions

The present study demonstrates that compositional optimization plays a crucial role in maximizing the synergistic efficiency of Cu-based $\text{LaFeO}_3/\text{TiO}_2$ ternary photocatalysts for hydrogen production via photoreforming. The integration of Cu oxides with LaFeO_3 and TiO_2 significantly enhances photocatalytic activity by promoting charge separation and extending light absorption. A clear distinction between the two copper-based systems emerges from the results. The CuO -based ternary composite exhibits the highest initial photocatalytic activity, reaching up to 828 μmol of H_2 after 3 h under UV–visible irradiation, highlighting its strong intrinsic reactivity. However, this system suffers from poor reproducibility and reduced stability after ball milling, which limits its practical applicability and scalability. In contrast, the Cu_2O -based $\text{LaFeO}_3/\text{TiO}_2$ composite, although less active in terms of initial hydrogen production, demonstrates superior stability, reproducibility, and improved performance after ball milling, with hydrogen production increasing from 338 to 440 μmol in 3 h (approximately 6-fold higher than bare TiO_2). These features make the Cu_2O -based system more suitable for practical applications where robustness and process reliability are essential.

Under optimized operating conditions ($C_{\text{cat}} = 0.8 \text{ g L}^{-1}$, [Glycerol] = 0.05 M, $T = 90^\circ\text{C}$), hydrogen production reaches values up to $\sim 9000 \mu\text{mol}$, corresponding to an enhancement of approximately 20-fold compared to baseline conditions. Importantly, these results are achieved while maintaining the advantages of a simple, scalable, and environmentally friendly preparation method based on dry ball milling.

Overall, while CuO -based systems are promising for applications requiring maximum short-term activity, Cu_2O -based ternary composites offer a more balanced combination of performance, stability, and scalability, making them more suitable for long-term and large-scale hydrogen production.

Future work should focus on long-term stability assessment, deeper mechanistic investigations, and validation under real solar irradiation conditions to further advance the practical implementation of these materials in sustainable hydrogen production technologies.

CRedit authorship contribution statement

Marica Muscetta: Conceptualization, Data curation, Formal analysis, Investigation, Methodology, Writing – original draft, Writing – review & editing. **Isabella Natali Sora:** Conceptualization, Investigation, Methodology, Writing – original draft. **Renato Pelosato:** Conceptualization, Methodology, Writing – original draft. **Adetunji Alabi:** Data curation, Investigation, Methodology, Writing – original draft. **Israa Othman:** Data curation, Investigation, Methodology, Writing – original draft. **Mohammad Abu Haija:** Data curation, Investigation, Methodology, Writing – original draft. **Giovanni Palmisano:**

Conceptualization, Supervision, Writing – original draft. **Roberto Andreozzi**: Supervision, Writing – original draft. **Laura Clarizia**: Conceptualization, Data curation, Investigation, Writing – original draft, Writing – review & editing.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.ijhydene.2026.156682>.

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